

Practitioner's Docket No. AP9678

CHAPTER II

TRANSMITTAL LETTER
TO THE UNITED STATES ELECTED OFFICE (EO/US)

(ENTRY INTO U.S. NATIONAL PHASE UNDER CHAPTER II)

PCT/E00/07233 27/July/2000 28/July/1999
INTERNATIONAL APPLICATION NO. INTERNATIONAL FILING DATE PRIORITY DATE CLAIMED

Hydraulic Brake System
TITLE OF INVENTION

Hans-Jörg Feigel
APPLICANT(S)

Box PCT
Assistant Commissioner for Patents
Washington D.C. 20231
ATTENTION: EO/US

NOTE: To avoid abandonment of the application, the applicant shall furnish to the USPTO, not later than 20 months from the priority date: (1) a copy of the international application, unless it has been previously communicated by the International Bureau or unless it was originally filed in the USPTO; and (2) the basic national fee (see 37 C.F.R. § 1.492(a)). The 30-month time limit may not be extended. 37 C.F.R. § 1.495.

WARNING: Where the items are those which can be submitted to complete the entry of the international application into the

CERTIFICATION UNDER 37 C.F.R. 1.10*

(Express Mail label number is *mandatory*.)
(Express Mail certification is *optional*.)

I hereby certify that this correspondence and the documents referred to as attached therein are being deposited with the United States Postal Service on this date 1/25/02, in an envelope as "Express Mail Post Office to Addressee," Mailing Label Number EV051018990US, addressed to the: Assistant Commissioner for Patents, Washington, D.C. 20231.

Joyce Krumpe
(type or print name of person mailing paper)


Signature of person mailing paper

WARNING: Certificate of mailing (first class) or facsimile transmission procedures of 37 C.F.R. 1.8 cannot be used to obtain a date of mailing or transmission for this correspondence.

*WARNING: Each paper or fee filed by "Express Mail" *must* have the number of the "Express Mail" mailing label placed thereon prior to mailing. 37 C.F.R. 1.10(b).
"Since the filing of correspondence under § 1.10 without the Express Mail mailing label thereon is an oversight that can be avoided by the exercise of reasonable care, requests for waiver of this requirement will not be granted on petition." Notice of Oct. 24, 1996, 60 Fed. Reg. 56,439, at 56,442.

10031981-052302

10/031981
531 Rec'd PCT 25 JAN 2002

national phase are subsequent to 30 months from the priority date the application is still considered to be in the international state and if mailing procedures are utilized to obtain a date the express mail procedure of 37 C.F.R. §1.10 must be used (since international application papers are not covered by an ordinary certificate of mailing - See 37 C.F.R. §1.8.

NOTE: Documents and fees must be clearly identified as a submission to enter the national state under 35 USC 371 otherwise the submission will be considered as being made under 35 USC 111. 37 C.F.R. § 1.494(f).

1. Applicant herewith submits to the United States Elected Office (EO/US) the following items under 35 U.S.C. 371:

- a. ☒ This express request to immediately begin national examination procedures (35 U.S.C. 371(f)).
- b. ☒ The U.S. National Fee (35 U.S.C. 371(c)(1)) and other fees (37 C.F.R. § 1.492) as indicated below:

10/031981

531 Rec'd PCT

25 JAN 2002

2. Fees

CLAIMS FEE	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
[]*	TOTAL CLAIMS	11 - 20 =		x \$ 18.00 =	\$
	INDEPENDENT CLAIMS	1 - 3 =		x \$ 84.00 =	
	MULTIPLE DEPENDENT CLAIM(S) (if applicable) + \$280.00				
BASIC FEE**	<p>[] U.S. PTO WAS INTERNATIONAL PRELIMINARY EXAMINATION AUTHORITY Where an International preliminary examination fee as set forth in § 1.482 has been paid on the international application to the U.S. PTO: [] and the international preliminary examination report states that the criteria of novelty, inventive step (non-obviousness) and industrial activity, as defined in PCT Article 33(2) to (4) have been satisfied for all the claims presented in the application entering the national stage (37 CFR 1.492(a)(4)) \$100.00 [] and the above requirements are not met (37 CFR 1.492(a)(1)) \$710.00</p> <p>[X] U.S. PTO WAS NOT INTERNATIONAL PRELIMINARY EXAMINATION AUTHORITY Where no international preliminary examination fee as set forth in § 1.482 has been paid to the U.S. PTO, and payment of an international search fee as set forth in § 1.445(a)(2) to the U.S. PTO: [] has been paid (37 CFR 1.492(a)(2)) \$740.00 [] has not been paid (37 CFR 1.492(a)(3)) \$1040.00 [X] where a search report on the international application has been prepared by the European Patent Office or the Japanese Patent Office (37 CFR 1.492(a)(5)) \$890.00</p>				
	Total of above Calculations = 890.00				
SMALL ENTITY	Reduction by ½ for filing by small entity, if applicable. Affidavit must be filed. (note 37 CFR 1.9, 1.27, 1.28)				
	Subtotal 890.00				
	Total National Fee \$ 890.00				
	Fee for recording the enclosed assignment document \$40.00 (37 CFR 1.21(h)). (See Item 13 below). See attached "ASSIGNMENT COVER SHEET".				
TOTAL	Total Fees enclosed \$ 890.00				

*See attached Preliminary Amendment Reducing the Number of Claims.

- i. ☐ A check in the amount of _____ to cover the above fees is enclosed.
 ii. ☒ Please charge Account No. 18-0013 in the amount of \$ 890.00.
 A duplicate copy of this sheet is enclosed.

****WARNING:** "To avoid abandonment of the application the applicant shall furnish to the United States Patent and Trademark Office not later than the expiration of 30 months from the priority date: * * * (2) the basic national fee (see § 1.492(a)). The 30-month time limit may not be extended." 37 C.F.R. § 1.495(b).

WARNING: If the translation of the international application and/or the oath or declaration have not been submitted by the applicant within thirty (30) months from the priority date, such requirements may be met within a time period set by the Office. 37 C.F.R. § 1.495(b)(2). The payment of the surcharge set forth in § 1.492(e) is required as a condition for accepting the oath or declaration later than thirty (30) months after the priority date. The payment of the processing fee set forth in § 1.492(f) is required for acceptance of an English translation later than thirty (30) months after the priority date. Failure to comply with these requirements will result in abandonment of the application. The provisions of § 1.136 apply to the period which is set. Notice of Jan. 3, 1993, 1147 O.G. 29 to 40.

3. ☒ A copy of the International application as filed (35 U.S.C. 371(c)(2)):

NOTE: Section 1.495 (b) was amended to require that the basic national fee and a copy of the international application must be filed with the Office by 30 months from the priority date to avoid abandonment "The International Bureau normally provides the copy of the international application to the Office in accordance with PCT Article 20. At the same time, the International Bureau notifies applicant of the communication to the Office. In accordance with PCT Rule 47.1, that notice shall be accepted by all designated offices as conclusive evidence that the communication has duly taken place. Thus, if the applicant desires to enter the national stage, the applicant normally need only check to be sure the notice from the International Bureau has been received and then pay the basic national fee by 30 months from the priority date." Notice of Jan. 7, 1993, 1147 O.G. 29 to 40, at 35-36. See item 14c below.

- a. ☒ is transmitted herewith.
 b. ☐ is not required, as the application was filed with the United States Receiving Office.
 c. ☐ has been transmitted
 i. ☐ by the International Bureau.
 Date of mailing of the application (from form PCT/IB/308): _____.
 ii. ☐ by applicant on _____.
 Date

4. ☒ A translation of the International application into the English language (35 U.S.C. 371(c)(2)):

- a. ☒ is transmitted herewith.
 b. ☐ is not required as the application was filed in English.
 c. ☐ was previously transmitted by applicant on _____.
 Date
 d. ☐ will follow.

5. ☐ Amendments to the claims of the International application under PCT Article 19 (35 U.S.C. 371(c)(3)):

NOTE: The Notice of January 7, 1993 points out that 37 C.F.R. § 1.495(a) was amended to clarify the existing and continuing practice that PCT Article 19 amendments must be submitted by 30 months from the priority date and this deadline may not be extended. The Notice further advises that: "The failure to do so will not result in loss of the subject matter of the PCT Article 19 amendments. Applicant may submit that subject matter in a preliminary amendment filed under section 1.121. In many cases, filing an amendment under section 1.121 is preferable since grammatical or idiomatic errors may be corrected." 1147 O.G. 29-40, at 36.

- a. ☐ are transmitted herewith.
b. ☐ have been transmitted
i. ☐ by the International Bureau.
Date of mailing of the amendment (from form PCT/IB/308): _____.
ii. ☐ by applicant on _____.
Date
c. ☐ have not been transmitted as
i. ☐ applicant chose not to make amendments under PCT Article 19.
Date of mailing of Search Report (from form PCT/ISA/210): _____.
ii. ☐ the time limit for the submission of amendments has not yet expired. The amendments or a statement that amendments have not been made will be transmitted before the expiration of the time limit under PCT Rule 46.1.
6. ☐ A translation of the amendments to the claims under PCT Article 19 (38 U.S.C. 371(c)(3)):
a. ☐ is transmitted herewith.
b. ☐ is not required as the amendments were made in the English language.
c. ☐ has not been transmitted for reasons indicated at point 5(c) above.
7. ☒ A copy of the international examination report (PCT/IPEA/409)
☒ is transmitted herewith.
☐ is not required as the application was filed with the United States Receiving Office.
8. ☐ Annex(es) to the international preliminary examination report
a. ☐ is/are transmitted herewith.
b. ☐ is/are not required as the application was filed with the United States Receiving Office.
9. ☐ A translation of the annexes to the international preliminary examination report
a. ☐ is transmitted herewith.
b. ☐ is not required as the annexes are in the English language.
10. ☒ An oath or declaration of the inventor (35 U.S.C. 371(c)(4)) complying with 35 U.S.C. 115
a. ☐ was previously submitted by applicant on _____.
Date
b. ☐ is submitted herewith, and such oath or declaration
i. ☐ is attached to the application.
ii. ☐ identifies the application and any amendments under PCT Article 19 that were transmitted as stated in points 3(b) or 3(c) and 5(b); and states that they were reviewed by the inventor as required by 37 C.F.R. 1.70.

10031981-062302

10/031981

531 Rec'd PCT/A 25 JAN 2002

iii. ☒ will follow.

Other document(s) or information included:

11. ☒ An International Search Report (PCT/ISA/210) or Declaration under PCT Article 17(2)(a):
- a. ☒ is transmitted herewith.
 - b. ☐ has been transmitted by the International Bureau.
Date of mailing (from form PCT/IB/308): _____.
 - c. ☐ is not required, as the application was searched by the United States International Searching Authority.
 - d. ☐ will be transmitted promptly upon request.
 - e. ☐ has been submitted by applicant on _____.
Date
12. ☒ An Information Disclosure Statement under 37 C.F.R. 1.97 and 1.98:
- a. ☒ is transmitted herewith.
Also transmitted herewith is/are:
☒ Form PTO-1449 (PTO/SB/08A and 08B).
☒ Copies of citations listed.
 - b. ☐ will be transmitted within THREE MONTHS of the date of submission of requirements under 35 U.S.C. 371(c).
 - c. ☐ was previously submitted by applicant on _____.
Date
13. ☐ An assignment document is transmitted herewith for recording.
- A separate ☐ "COVER SHEET FOR ASSIGNMENT (DOCUMENT) ACCOMPANYING NEW PATENT APPLICATION" or ☐ FORM PTO 1595 is also attached.
- _____

14. ☒ Additional documents:
- a. ☐ Copy of request (PCT/RO/101)
 - b. ☒ International Publication No. WO01/07307
 - i. ☐ Specification, claims and drawing
 - ii. ☒ Front page only
 - c. ☒ Preliminary amendment (37 C.F.R. § 1.121)
 - d. ☐ Other
- _____

15. ☒ The above checked items are being transmitted

20020103 10:03:01

10/031981

531 Received

25 JAN 2002

- a. ☒ before 30 months from any claimed priority date.
b. ☐ after 30 months.

16. ☐ Certain requirements under 35 U.S.C. 371 were previously submitted by the applicant on _____, namely:

AUTHORIZATION TO CHARGE ADDITIONAL FEES

WARNING: Accurately count claims, especially multiple dependent claims, to avoid unexpected high charges if extra claims are authorized.

NOTE: "A written request may be submitted in an application that is an authorization to treat any concurrent or future reply, requiring a petition for an extension of time under this paragraph for its timely submission, as incorporating a petition for extension of time for the appropriate length of time. An authorization to charge all required fees, fees under § 1.17, or all required extension of time fees will be treated as a constructive petition for an extension of time in any concurrent or future reply requiring a petition for an extension of time under this paragraph for its timely submission. Submission of the fee set forth in § 1.17(a) will also be treated as a constructive petition for an extension of time in any concurrent reply requiring a petition for an extension of time under this paragraph for its timely submission." 37 C.F.R. § 1.136(a)(3).

NOTE: "Amounts of twenty-five dollars or less will not be returned unless specifically requested within a reasonable time, nor will the payer be notified of such amounts; amounts over twenty-five dollars may be returned by check or, if requested, by credit to a deposit account." 37 C.F.R. § 1.26(a).

- ☒ The Commissioner is hereby authorized to charge the following additional fees that may be required by this paper and during the entire pendency of this application to Account No. 18-0013.

- ☒ 37 C.F.R. 1.492(a)(1), (2), (3), and (4) (filing fees)

WARNING: Because failure to pay the national fee within 30 months without extension (37 C.F.R. § 1.495(b)(2)) results in abandonment of the application, it would be best to always check the above box.

- ☒ 37 C.F.R. 1.492(b), (c) and (d) (presentation of extra claims)

NOTE: Because additional fees for excess or multiple dependent claims not paid on filing or on later presentation must only be paid or these claims cancelled by amendment prior to the expiration of the time period set for response by the PTO in any notice of fee deficiency (37 C.F.R. § 1.492(d)), it might be best not to authorize the PTO to charge additional claim fees, except possible when dealing with amendments after final action.

- ☒ 37 C.F.R. 1.17 (application processing fees)
☒ 37 C.F.R. 1.17(a)(1)-(5)(extension fees pursuant to § 1.136(a).
☐ 37 C.F.R. 1.18 (issue fee at or before mailing of Notice of Allowance, pursuant to 37 C.F.R. 1.311(b))

NOTE: Where an authorization to charge the issue fee to a deposit account has been filed before the mailing of a Notice of Allowance, the issue fee will be automatically charged to the deposit account at the time of mailing the notice of

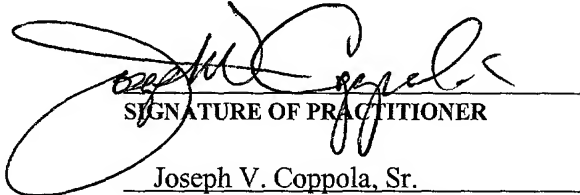
20031981-06300

10/031981
25 JAN 2002

allowance. 37 C.F.R. § 1.311(b).

NOTE: 37 C.F.R. 1.28(b) requires "Notification of any change in loss of entitlement to small entity status must be filed in the application . . . prior to paying, or at the time of paying . . . issue fee." From the wording of 37 C.F.R. § 1.28(b): (a) notification of change of status must be made even if the fee is paid as "other than a small entity" and (b) no notification is required if the change is to another small entity.

[X] 37 C.F.R. § 1.492(e) and (f) (surcharge fees for filing the declaration and/or filing an English translation of an International Application later than 30 months after the priority date).


SIGNATURE OF PRACTITIONER
Joseph V. Coppola, Sr.
(type or print name of practitioner)

Reg. No.: 33,373

Tel. No.: (248) 594-0650

RADER, FISHMAN & GRAUER PLLC

P.O. Address

39533 Woodward Ave., Suite 140

Bloomfield Hills, MI 48304

CUSTOMER NO.: 010291

10/031981

531 Rec'd PCT/PIO 25 JAN 2002

AP 9678

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: Feigel

Int'l Application No.: PCT/EP00/07233

Int'l Filing Date: 27 July 2000

Serial No.:

Group Art Unit:

Filed:

Herewith

Examiner:

For:

Hydraulic Brake System

Attorney Docket No.: AP 9678

Paper No.

Box PCT
Commissioner of Patents
Washington, D.C. 20231
Attn: EO/US

CERTIFICATE OF MAILING/TRANSMISSION (37 CFR 1.8(a))

I hereby certify that this correspondence is, on the date shown below, being:

☒ deposited with the United States Postal Service

☐ transmitted by facsimile to the Patent and
Trademark Office.

with sufficient postage as Express Mail, Post Office

to Examiner _____ at

to Addressee, Mailing Label No.: _EV051018990US_,
addressed to Box PCT, Commissioner
of Patents, Washington, DC 20231

Signature

Date:

1/25/02

Joyce Krumpke
Joyce Krumpke

PRELIMINARY AMENDMENT

Dear Sir:

Please amend the application as follows prior to examination on the merits.

AP 9678

IN THE CLAIMS

Please cancel claims 1-10 and add the following new claims.

11. (New) Hydraulic brake system, comprising:

a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device, wherein said brake pressure generator includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which a pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection,

a pump coupled to said first hydraulic chamber for delivering the pressure fluid volume into a set of wheel brakes, wherein said pressure fluid volume is displaced out of the first hydraulic chamber due to the volume decrease, and wherein the first hydraulic chamber includes an elastic device disposed therein, wherein said elastic device determines a force/travel characteristic curve in the actuating device when an actuating force is introduced.

12. (New) Brake system as claimed in claim 11, wherein the pump is configured as a bidirectional pump.

13. (New) Brake system as claimed in claim 11, wherein a second hydraulic connection is disposed between the first hydraulic chamber and the wheel brakes and houses a control valve.

14. (New) Brake system as claimed in claim 11, the brake system further including a second hydraulic connection disposed between the first hydraulic chamber and the set of wheel brakes and houses a control valve, and further including a non-return valve which is operable by the difference in pressure between the first hydraulic chamber and the wheel brakes and which opens the second hydraulic connection when excess pressure prevails in the first hydraulic chamber.

15. (New) Brake system as claimed in claim 11, the brake system further including a second hydraulic connection disposed between the first hydraulic chamber and the set of wheel brakes and houses a control valve, wherein the control valve is designed as a part of a hydraulic-mechanical position follow-up controller, wherein the valve position of this hydraulic-mechanical position follow-up controller is variable due to a deformation of the elastic means.

16. (New) Brake system as claimed in claim 11, wherein a third hydraulic connection accommodating a second valve is provided between the first hydraulic chamber and a pressure fluid supply reservoir.

17. (New) Brake system as claimed in claim 11, wherein the brake pressure generator unit includes a tandem master brake cylinder with two hydraulic master brake cylinder chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the elastic device can be acted upon by pressure force by means of a separating piston.

18. (New) Brake system as claimed in claim 11, wherein the brake pressure generator unit further includes a tandem master brake cylinder with two hydraulic master brake cylinder chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the elastic device that is arranged in the first hydraulic chamber can be acted upon by pressure force by means of a separating piston, wherein the two master brake cylinder chambers of a tandem master brake cylinder are connected to two front wheel brakes by way of two hydraulic lines, into which an electronically operable valve is inserted, in that there is provision of electronically operable valves between the first hydraulic chamber and the wheel brakes, and in that electronically operable valves are arranged between a ninth hydraulic line for the return of pressure fluid out of the wheel brakes.

19. (New) Brake system as claimed in claim 11, wherein the brake pressure generator unit includes a tandem master brake cylinder with two hydraulic master brake

cylinder chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the elastic device that is arranged in the first hydraulic chamber can be acted upon by pressure force by means of a separating piston, wherein the two hydraulic chambers of a tandem master brake cylinder are connected to two front wheel brakes by way of two front hydraulic lines, each hydraulic front line including a electromagnetically operable, normally open separating valve, and wherein the first hydraulic chamber which includes an elastic device is connected to two rear wheel brakes by way of the line and succeeding line portions, into each is inserted an electromagnetically operable, normally open separating valve, and wherein the first hydraulic chamber is connected to the two front wheel brakes by way of the front hydraulic lines, in which separating valves, each one electromagnetically operable normally closed separating valve are inserted.

20. (New) Brake system as claimed in claim 11, wherein the brake pressure generator unit further includes a tandem master brake cylinder with two hydraulic master brake cylinder chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber, wherein the elastic device that is arranged in the first hydraulic chamber can be acted upon by pressure force by means of a separating piston, wherein a ninth hydraulic line is included which is closed by way of separating valves, each one electromagnetically operable, normally closed valves, and permits a return flow of pressure fluid from the wheel brakes into the pressure fluid supply reservoir, by way of a master brake cylinder chamber, in one operating position.

21. (New) Brake system as claimed in claim 11, the brake system further comprising a second hydraulic connection is disposed between the first hydraulic chamber and the wheel brakes and houses a control valve, wherein the control valve is an analog valve.

REMARKS

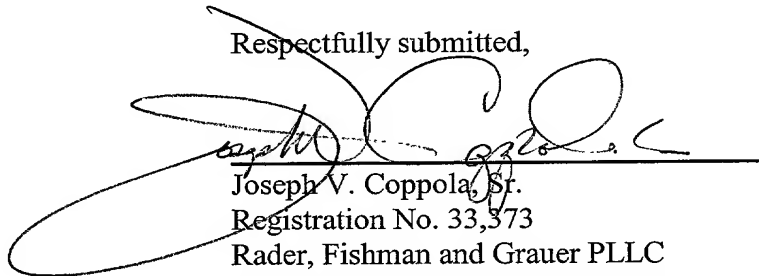
Prior to a formal examination of the above-identified application, acceptance of the new claims and the enclosed substitute specification (under 37 CFR 1.125) is respectfully requested. It is believed that the substitute specification and new claims will facilitate processing of the application in accordance with M.P.E.P. 608.01(q). The substitute specification and new claims are in compliance with 37 CFR 1.52 (a and b) and, while making no substantive changes, are submitted to conform this case to the formal requirements and long-established formal standards of U.S. Patent Office practice, and to provide improved idiom and better grammatical form.

The enclosed substitute specification is presented herein in both marked-up and clean versions.

STATEMENT

The undersigned, an attorney registered to practice before the office, hereby states that the enclosed substitute specification includes the same changes as are indicated in the mark-up copy of the original specification. The substitute specification contains no new subject matter.

Respectfully submitted,

A large, stylized handwritten signature in black ink, appearing to read 'Joseph V. Coppola, Sr.', is written over a horizontal line.

Joseph V. Coppola, Sr.
Registration No. 33,373
Rader, Fishman and Grauer PLLC
39533 Woodward Ave., Suite 140
Bloomfield Hills, Michigan 48304
(248) 594-0650
Attorney for Applicants
CUSTOMER NO. 010291

10/031981

531 Rec'd PCT/PTC 25 JAN 2002

SUBSTITUTE SPECIFICATION: CLEAN COPY

1001981-062302

AP 9678

Hydraulic Brake System

TECHNICAL FIELD

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume into the wheel brakes that is displaced out of the first hydraulic chamber due to the volume decrease.

BACKGROUND OF THE INVENTION

Hydraulic brake systems with hydraulic boosters gain in usage in technical engineering. This applies in particular to boosters in automotive vehicles where an objective is that the boosters being mounted have a very compact design. In addition, the vacuum boosters previously used in practice are frequently no longer applicable effectively because they require considerable space and do not provide the vacuum needed for boosting in modern vehicles.

Hydraulic boosters known from the art are either comparatively complicated and permit an only relatively inaccurate control, or they cause considerable reactions to the actuating device, e.g., the brake pedal, and hence impart an uncomfortable pedal feeling to the driver.

10031981-062302

BRIEF SUMMARY OF THE INVENTION

An object of the present invention is to overcome the shortcomings of brake systems of this type and to reduce reactive effects of the hydraulic pressure increase or pressure decrease on the actuating device.

This object is achieved by the combination of features to be gathered from the characterizing portion of claim 1.

Thus, the present invention principally involves arranging a pump in the first hydraulic connection between the first hydraulic chamber of a brake pressure generator unit and the wheel brakes, the said pump delivering the pressure fluid volume into the wheel brakes which is displaced out of the first hydraulic chamber when an actuating force of the actuating device is introduced, and arranging an elastic means in the first hydraulic chamber, for reproducing a conventional volume-pressure characteristic curve of wheel brakes and, thus, for producing a force-travel characteristic curve or a force-stroke characteristic curve which imparts a customary and comfortable pedal feeling to the driver when a brake pedal is used as the actuating device.

The pump causes a difference in pressure between the first hydraulic chamber and the wheel brakes by delivering the displaced volume out of the first hydraulic chamber of the brake pressure generator unit. Thus, the pressure in the first hydraulic chamber is advantageously adjusted to pressures near zero bar by means of a pump of a basically continuous delivery. The result is that the driver mainly feels only the effect of the elastic means; the reactive effect on the

actuating device, in particular, a pedal reaction of the brake pressure that developed on the wheel brakes is greatly reduced.

Another advantage can be seen in the design of the brake system which is relatively simple under technical aspects. Basically, only one pump is required in this arrangement for the application of brake pressure to the wheel brakes. In addition, the pump may be precharged by the volume displacement out of the first hydraulic chamber by means of the actuating force of the driver, which is a major improvement of the brake operation and, also, a precondition for a reliable operation at low temperatures. The system is technically straightforward and, hence, inexpensive because no additional accumulator is needed in the brake system of the present invention.

Further, there is no longer a direct basic relationship between the force-stroke characteristic curve of the actuating device and the volume-pressure characteristic curve because force and pressure or, respectively, volume and travel are principally adjustable independently of one another. This basically permits configuring the boosting characteristics of the brake system as it is desired.

According to the present invention, a positive-displacement pump, preferably, a positive-displacement pump of continuous delivery, is used as a pump. The inlet pressure is boosted by a connected electric motor to an extent until the outlet pressure at the pump corresponds to the desired boosted pressure. It is especially favorable in a pump of this type that pressure increase is achieved with little pulsations and at low noise. Advantageously, the boosting characteristics is

freely selectable due to a corresponding design and control of the pump. Medium refraction does not occur within the entire control circuit because both the brake pressure generator unit and the actuating circuits of the wheel brakes operate hydraulically. Geared pumps, vane-type pumps, and spindle pumps, however, especially pumps with an internal geared wheel, have proved well suited as variable-displacement pumps of continuous delivery.

The pump is favorably driven by an electric motor, preferably, a non-brush, permanently excited direct-current motor. Further, the said motor may be running with no load when brake pressure is not required so that start-up of the motor is usually not necessary when brake pressure is needed.

According to the present invention, the pump may be a pump with suction control or suction throttling. In a suction-controlled/suction-throttled pump, the pressure generated by the pump is controlled by the pressure fluid volume flow that is input at the suction side of the pump. This type of pump actuation is relatively easy to realize and good to control compared to a clocked actuation. The suction control of the pump provides the advantage that the energy is optimally used because the pump is loaded only to a degree that is just required for pressure increase.

The pump may also be configured as a bidirectionally delivering or reversing pump according to the present invention, permitting both a pressure increase in the direction of the wheel brakes and a pressure decrease of the pressure applied to the wheel brakes by the pump in an active manner.

According to the present invention, a second hydraulic connection is placed between the first hydraulic chamber and the wheel brakes and houses a valve, especially a control valve, by which the pressure fluid volume flow delivered by the pump is adjustable. This provision ensures a technically relatively simple and inexpensive adjustment of the desired brake pressure. It is especially favorable that the control valve has an analog operation. This renders possible a relatively straightforward design of the brake system of the present invention. On the one hand, the pressure may thus be controlled very accurately and, on the other hand, an analog valve causes only relatively low noise.

According to this invention, there is provision of a non-return valve which is operable by the difference in pressure between the first hydraulic chamber and the wheel brakes and which opens the second hydraulic connection when excess pressure prevails in the first hydraulic chamber. It is thereby achieved that the volume displaced by the driver in a quick brake application is conducted out of the first hydraulic chamber directly, i.e., past the pump, into the wheel brake. This safeguards a quick brake effect in a period in which the pump, due to inertia effects, cannot contribute at all or only to a small degree.

The control valve is designed as a member of a hydraulic-mechanic position follow-up controller according to the present invention, with the valve position of this position follow-up controller being variable due to the deformation of the elastic means in the first hydraulic chamber. Thus, pressure control may take place advantageously without an electronic actuation of the valve.

A third hydraulic connection accommodating a second valve device is provided between the first hydraulic chamber and a pressure fluid supply reservoir. This favorably permits an aspiration of brake fluid out of the pressure fluid supply reservoir when the volume displaced from the first hydraulic chamber is smaller than the volume required for a defined, desired brake pressure.

According to the present invention, the brake pressure generator unit includes a master brake cylinder with at least one hydraulic chamber (master brake cylinder chamber), preferably, a tandem master brake cylinder with two hydraulic chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the first hydraulic piston is designed as a separating piston, preferably a separating piston with a central valve, and whereby the elastic means that is arranged in the first hydraulic chamber can be acted upon by pressure force. The separating piston effects a hydraulic separation of the tandem master brake cylinder circuits from the third brake circuit, wherein the first hydraulic chamber is connected to the energy supply by the pump, to the connection to the pressure fluid supply reservoir by way of preferably the central valve, and to the rear-wheel brakes by way of preferably normally open valves, and is connectable to the front-wheel brakes of the vehicle by way of preferably normally closed valves. This separation is advantageous because upon failure of the brake system, that means upon failure of the power supply, the total stroke operation of the driver can be distributed to the pressurization of the front-axle wheel brakes by way of the tandem master brake cylinder circuits and the pressurization of the rear-axle wheel brakes by way of the third brake circuit. Thus, when the third brake

2025011981-062302

circuit fails, this concerns only the rear axle, and failure of another brake circuit causes only failure of the front-axle wheel brakes. A great availability of the brake system is advantageously achieved thereby.

In a preferred embodiment of the present invention, the at least one master brake cylinder chamber, preferably two master brake cylinder chambers of a tandem master brake cylinder, is/are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, into which an electronically operable valve is inserted, and there is provision of electronically operable valves between the first hydraulic chamber and the wheel brakes, and electronically operable valves are arranged between a fourth hydraulic line for the return of pressure fluid out of the wheel brakes. This renders the control of brake pressure easily possible.

According to the present invention, the at least one master brake cylinder chamber, preferably two hydraulic chambers of a tandem master brake cylinder, are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, inserted into which is a separating valve, preferably each one electromagnetically operable, normally open separating valve. The first hydraulic chamber which includes an elastic means is connected to two preferably rear wheel brakes by way of the one line and succeeding line portions into which a separating valve, preferably one electromagnetically operable, normally open separating valve, is inserted, and the first hydraulic chamber which includes an elastic means is connectable to the two preferably front wheel brakes by way of a line and succeeding line portions, in which a separating valve, preferably each

one electromagnetically operable normally closed separating valve is inserted. This renders a control of the brake pressure on each individual wheel easily possible.

According to the present invention, there is provision of a fourth hydraulic line which can be closed by way of separating valves, preferably electromagnetically operable, normally closed valves, and permits a return flow of pressure fluid from the wheel brakes into the pressure fluid supply reservoir, preferably by way of a master brake cylinder chamber, in one operating position. This allows a pressure decrease in a quick and reliable manner.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings (Figures 1 to 8),

Figure 1 is an embodiment of the brake system of the present invention including a first hydraulic chamber with an elastic means and a reversible pump.

Figure 2 is a view of the resulting brake pressure P_{Rad} in the wheel brake and the actuating travel S of the brake pedal as a function of the pedal force F .

Figure 3 is an embodiment of the brake system according to the present invention with a valve connected in parallel to the pump.

Figure 4 is a variation using a hydraulic-mechanic position follow-up controller.

Figure 5 is an embodiment of the brake system of the present invention, wherein the brake pressure generator unit includes a tandem master cylinder.

Figure 6 is a variation of the embodiment of Figure 5, wherein the piston of the first hydraulic chamber includes a central valve.

Figure 7 is an embodiment with a tandem master cylinder, wherein a hydraulic-mechanic valve is substituted for the analog valve.

Figure 8 is a variation of the embodiment shown in Figure 6 with an additional valve.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The brake system illustrated in Figure 1 is basically comprised of a brake pressure generator unit 2 that is operable by an actuating pedal 1 and has a first hydraulic chamber 3 which houses a first piston 4 with a central valve 5 and to which is assigned an elastic means, preferably a spring 6. By way of a first hydraulic line 7, the first hydraulic chamber 3 is connected to the wheel brakes 8, 9, 10, 11 associated with which are rotational speed sensors 12, 13, 14, 15 in this embodiment. Inserted into the first hydraulic line 7 is a pump which is configured as a bidirectional pump 16 herein and operated by a motor 17, and in parallel to which a non-return valve 18 is connected by way of a second hydraulic line 19. Further, the system includes a pressure fluid supply reservoir 20. For comprehending the present invention, further control valves for brake pressure control, as they are e.g.

provided in an ABS device or ESP device, are not absolutely necessary and have been omitted.

When the actuating pedal 1 is depressed, a force is applied to the piston 4, thereby generating a pressure in the first hydraulic chamber 3. The pressure fluid flows out of the first hydraulic chamber 3 via the connected hydraulic line 7 to the pump 16'. When the pump 16' is switched on, i.e., when the motor 17 is energized by a control device not shown in Figure 1, it drives the pump 16'. With the help of pump 16', the inlet pressure is boosted and conducted from the outlet side of the pump 16' to the wheel brakes 8, 9, 10, 11 by way of the second line 19. In case the pump 16' is ineffective, the pressure generated in the pressure generator unit 2 can be applied directly to the wheel brakes 8, 9, 10, 11. This ensures an auxiliary braking function. It is arranged for that the motor 18 drives the pump 16' only when there is need. This may be done by a corresponding gearbox if the motor 17 is constantly running. With the exception of brake operations that require boosting, it is also possible to activate the motor 17 only when the wheel brakes 8, 9, 10, 11 shall be acted upon by brake pressure independently of the driver's request and, thus, of the brake pressure generator unit, for example, in the case of a TCS or ESP control intervention. A corresponding design of the central valve 5 renders it possible in the event of a TCS or ESP control intervention to have pressure fluid aspirated by the pump 16' from the pressure fluid supply reservoir 20 by way of the central valve 5 and the first hydraulic chamber 3 and to supply it to the wheel brakes 8, 9, 10, 11. For a reduction of brake pressure, the bidirectionally operating pump 16' illustrated in Figure 1 is reversed in its direction of operation and will then deliver pressure fluid from the wheel brakes 8, 9, 10, 11 in

10033931.062402

the direction of the pressure generator unit 2. The pressure fluid may finally propagate by way of the central valve 5 until the pressure fluid supply reservoir 20.

The brake pressure which results in the wheel brake P_{Rad} and the actuating travel of the brake pedal S are illustrated in Figure 2 as a function of the pedal force F . The brake pressure P_{Rad} is dependent on the volume displaced from the first hydraulic chamber 3 and the volume absorption characteristic curve of the wheel brakes 8, 9, 10, 11 itself. The pedal-force/pedal-travel characteristic curve is determined by the characteristic curve of the spring 6. The pedal-force/pedal-travel characteristic curve is thus adjustable by the spring characteristic curve and the pedal-force/brake-pressure characteristic curve by means of the hydraulic configuration of the brake system and the control of the motor 17 and the pump 16' within relatively wide limits.

The following Figures 3 to 8 are described only insofar as there are differences compared to Figure 1 or the respectively preceding Figures.

It becomes apparent from a preferred aspect of the present invention shown in Figure 3 that the bidirectional pump 16' may be replaced by a pump 16 having one direction of operation. In this case, a valve 21, preferably an analog valve, is additionally connected in parallel to the pump 16 and the non-return valve 18. The pump inlet side includes a non-return valve 22 that opens in the direction of the pressure generator unit 2. A first pressure sensor 23 is arranged in addition in the first line 7. Herein, valve 21 controls the brake pressure increase and decrease. For reasons of control technology and for low noise effects, valve 21 is

advantageously designed as an analog valve. Advantageously, pump 16 may work continuously during a brake operation because the volume flow of pressure fluid to the wheel brakes 8, 9, 10, 11 is controllable continuously by way of valve 21. The pump 16 may be the suction control type or suction throttling type. In this case, only the volume displaced out of the first chamber 3 of the pressure generator unit 2 by way of line 7 is conducted by means of the pump 16 into the wheel brakes 8, 9, 10, 11. Thus, a pressure of roughly zero bar is basically always adjusted in the first hydraulic chamber 3 according to the present invention.

Figure 4 differs from Figure 3 in that associated with the brake pressure generator unit 2 is a hydraulic-mechanic position follow-up controller which includes a second hydraulic chamber 24 in which a follow-up piston 25 is housed. Placed on follow-up piston 25 is a follow-up valve 26 allocated to which is an adjusting rod 27 that is in operative engagement with the first piston 4 and the position of which changes along with the deformation of the spring 6. The third hydraulic line 7' on the pump outlet side in the direction of the wheel brakes 8, 9, 10, 11 leads into a first hydraulic piston chamber 28 separated from the second hydraulic chamber 24 by the follow-up piston 25. A fourth hydraulic line 29 leads from the second hydraulic chamber 24 to the wheel brakes 8, 9, 10, 11. Similar to the embodiments described hereinabove, the pressure fluid is delivered during a braking operation out of the first chamber 3 with the spring 6, through the line 7, to the pump 16 and then, with correspondingly boosted pressure, through the third line 7' into the first piston chamber 28. The wheel brakes 8, 9, 10, 11 are pressurized by way of line 29 by the pressure fluid volume conducted from the second hydraulic chamber 24. Herein,

the pressure is controlled by means of the follow-up valve 26 which is opened by means of the adjusting rod 27 corresponding to the pressure produced by the pump, with the result that a defined volume of pressure fluid may flow back via a fifth hydraulic line 30 into the pressure fluid supply reservoir 20, and with the result that the pressure generated in the wheel brakes 8, 9, 10, 11 by way of the follow-up piston 25 and the fourth line 29 is controlled. Further, pump 16 is connected to the pressure fluid supply generator 20 by way of a sixth hydraulic line 31, into which a non-return valve 32 and a throttle 33 are inserted, and by way of a seventh hydraulic line 34. Leakage flows, such as leakage flows at the follow-up valve 26, which may lead to a loss in pressure fluid in the first piston chamber 28 can be compensated thereby. Pressure reduction is possible by way of a central valve 35 in the follow-up piston 25 and the line 30 up to the pressure fluid supply reservoir 20.

In Figure 5, an embodiment of the present invention is illustrated wherein the brake pressure generator unit 2 has a tandem master cylinder 36 that is operable by the brake pedal and basically includes two pressure chambers, i.e., a first master cylinder chamber 39 and a second master cylinder chamber 40, which are separated from each other by a first master cylinder piston 37 and a second master cylinder piston 38. Each master cylinder piston 37, 38 includes a central valve 41, 42. The operation of tandem master cylinders 36 of this type is not explained in detail in the present context because it is well known to the expert skilled in the respective art. A direct application of the wheel brakes 8, 9, 10, 11 by means of the pressure produced in the two brake circuits of the tandem master cylinder 36 takes place especially in emergency situations, that means in the event of

failure of pump 16 or motor 17. By way of an eighth hydraulic line 43, the first master cylinder pressure chamber 39 is connected to the second hydraulic piston chamber 44 which is isolated from the first hydraulic chamber 3 that houses the elastic means 6 by the separating piston 64 which includes a central valve 65. Thus, the separating piston 64 effects a hydraulic separation of the two tandem master brake cylinder circuits from a third brake circuit, wherein the first hydraulic chamber 3 is connected to the energy supply by the pump 16, to the connection to the pressure fluid supply reservoir 20 by way of preferably the central valve 65, and to the rear-wheel brakes 10, 11 by way of normally open valves 47, 48, and is connectable to the front-wheel brakes 8, 9 of the vehicle by way of preferably normally closed valves 45, 46. In Figure 5, the corresponding valves are shown which permit an ABS/TCS control of the brake pressure. The inlet valves 45, 46, 47, 48 which are inserted into the line portions 7a, 7b, 7c, 7d leading to the individual wheel brakes 8, 9, 10, 11 and succeeding the second line 7, and the outlet valves 50, 51, 52, 53 which are arranged in the line portions 49a, 49b, 49c, 49d of a ninth line 49 leading away from the wheel brakes 8, 9, 10, 11 are used for this purpose. From the pressure chambers of the first master cylinder 39 and second master cylinder 40, a tenth and an eleventh hydraulic line 54 and 55 lead to the wheel brakes 8 and 9 which are closable by way of valves 56 and 57.

In a normal braking operation, pressure fluid volume is conducted from the first master cylinder chamber 39 into the second hydraulic chamber 44, and separating piston 64 is moved in opposition to the resistance of the spring 6. Corresponding to the movement of the separating piston 64, pressure fluid is also conducted out of the first hydraulic chamber 3 and

delivered to the wheel brakes 8, 9, 10, 11 by way of line 7, pump 16, and subsequent lines 7a, 7b, 7c, 7d. Inlet valves 45, 46, 47, 48 are open then. The outlet valves 50, 51, 52, 53 are closed in a normal braking operation without ABS control intervention. The control of these valves is carried out according to the known methods of electronic brake control systems such as ABS, TCS, and ESP. The brake pressure applied to second line 19 is measured by a second pressure sensor 63. All valves and motor 17 are controlled according to a driver's request for braking sensed by means of a travel sensor 62 at the actuating pedal 1 and in dependence on the pressure which is actually measured by the second pressure sensor 63. A good 'two-stage reaction device function' can be represented by means of the travel sensor signal, this means, a defined travel/pressure characteristic curve of the system is adjusted, whereby the controllability of the brake effect in the lower range of brake pressure is improved for the driver. The valves 47 and 48 and 56 and 57, as illustrated herein, are preferably opened in the deenergized condition and ensure an emergency brake function in the event of failure of the hydraulic boosting by the pump 16 or the motor 17. The brake pressure may then be conducted from the pressure chambers of the first and second master cylinder 39, 40 by way of the lines 54, 55 to the wheel brakes 8 and 9, on the one hand, and from the first pressure chamber 3 by way of the line 7 to the wheel brakes 10 and 11 directly by application of the brake pedal 1, on the other hand. Thus, all four wheel brakes 8, 9, 10, 11 can be acted upon by the driver's foot pressure as pressure source in the event the system fails. In the event of failure of the energy supply by the pump, the entire stroke action provided by the driver to pressurize the front-axle wheel brakes is enabled by way of the circuits of the tandem master brake cylinder and, for the rear-axle wheel brakes, by

way of the third brake circuit due to the separation of the hydraulic circuits. It is thus ensured that only the rear axle is affected in the event of failure of the third brake circuit and, on the other hand, failure of any other brake circuit (tandem master brake cylinder circuit) may only cause failure of the front-axle wheel brakes.

Figure 6 illustrates a design corresponding to Figure 5 wherein the separating piston 64 of the first hydraulic chamber 3 includes a central valve 5. Further, a damping chamber 58 is integrated in line 7 for damping pulsations, and a pressure-limiting valve 59 that opens in the direction of the first hydraulic chamber is arranged in parallel to valve 21, whereby a quick and reliable reduction of the pressure prevailing at the wheel brakes 8, 9, 10, 11 is achieved by way of the outlet valves 50, 51, 52, 53. This embodiment reliably ensures a slow or quick pressure increase or decrease in conformity with requirements, and a particularly effective pulsation decoupling of the actuating device 1 is additionally achieved. Besides, the wheel brakes of one axle of the vehicle are acted upon evenly, and an angular deviation due to an uneven brake pressure proportioning is avoided.

To accomplish the brake system of the present invention, only one single-circuit pump 16, three control valves 21, 50, 51, and eight switching valves 45, 46, 47, 48, 52, 53, 56, 57 are necessary in total in the case of control. A brake system of this type is basically appropriate for use in all electronic brake control systems, such as ABS, TCS, ESP, HBA (Hydraulic Brake Assistant), or ACC (Automatic Cruise Control). All four wheel brakes 8, 9, 10, 11 are operable by the driver's force when the system fails. A pressure decrease in a control phase of an electronic brake control system, for example the ABS, is

possible until zero bar. The control intervention by TCS can be effected so as to be uncoupled from an actuation by the driver. In the case of an ESP control, a hydraulic connection to the pressure fluid supply reservoir 20 having a sufficiently large cross-section permits a rapid aspiration of pressure fluid so that a quick increase of high brake pressures in the wheel brakes can be realized.

Figures 7 and 8 show two embodiments of the present invention wherein the valve 21 is obviated and its function is performed by a hydraulic-mechanically controlled valve 60. A shut-off valve 61 is additionally inserted in the brake system shown in Figure 8, allowing a change-over to independent actuation by the electronic brake control system for the purpose of an active braking operation in accordance with a brake control system such as TCS or ESP.

Hydraulic Brake System

ABSTRACT OF THE DISCLOSURE

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume displaced out of the first hydraulic chamber due to the volume decrease into the wheel brakes, the said hydraulic brake system being characterized in that the first hydraulic chamber includes an elastic means by which a force/travel characteristic curve is determined in the actuating device when an actuating force is introduced.

10/031981
531 Rec'd PCT/P 25 JAN 2002

SUBSTITUTE SPECIFICATION: MARKED UP COPY

10031981.062302

AP 9678

Hydraulic Brake System

TECHNICAL FIELD

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume into the wheel brakes that is displaced out of the first hydraulic chamber due to the volume decrease.

BACKGROUND OF THE INVENTION

Hydraulic brake systems with hydraulic boosters gain in usage in technical engineering. This applies in particular to boosters in automotive [vehices] vehicles where an objective is that the boosters being mounted have a very compact design. In addition, the vacuum boosters previously used in practice are frequently no longer applicable effectively because they require considerable space and do not provide the vacuum needed for boosting in modern vehicles.

Hydraulic boosters known from the art are either comparatively complicated and permit an only relatively inaccurate control, or they cause considerable reactions to the actuating device, e.g., the brake pedal, and hence impart an uncomfortable pedal feeling to the driver.

BRIEF SUMMARY OF THE INVENTION

An object of the present invention is to overcome the shortcomings of brake systems of this type and to reduce reactive effects of the hydraulic pressure increase or pressure decrease on the actuating device.

This object is achieved by the combination of features to be gathered from the characterizing portion of claim 1.

Thus, the present invention principally involves arranging a pump in the first hydraulic connection between the first hydraulic chamber of a brake pressure generator unit and the wheel brakes, the said pump delivering the pressure fluid volume into the wheel brakes which is displaced out of the first hydraulic chamber when an actuating force of the actuating device is introduced, and arranging an elastic means in the first hydraulic chamber, for reproducing a conventional volume-pressure characteristic curve of wheel brakes and, thus, for producing a force-travel characteristic curve or a force-stroke characteristic curve which imparts a customary and comfortable pedal feeling to the driver when a brake pedal is used as the actuating device.

The pump causes a difference in pressure between the first hydraulic chamber and the wheel brakes by delivering the displaced volume out of the first hydraulic chamber of the brake pressure generator unit. Thus, the pressure in the first hydraulic chamber is advantageously adjusted to pressures near zero bar by means of a pump of a basically continuous delivery. The result is that the driver mainly feels only the effect of the elastic means; the reactive effect on the

actuating device, in particular, a pedal reaction of the brake pressure that developed on the wheel brakes is greatly reduced.

Another advantage can be seen in the design of the brake system which is relatively simple under technical aspects. Basically, only one pump is required in this arrangement for the application of brake pressure to the wheel brakes. In addition, the pump may be precharged by the volume displacement out of the first hydraulic chamber by means of the actuating force of the driver, which is a major improvement of the brake operation and, also, a precondition for a reliable operation at low temperatures. The system is technically straightforward and, hence, inexpensive because no additional accumulator is needed in the brake system of the present invention.

Further, there is no longer a direct basic relationship between the force-stroke characteristic curve of the actuating device and the volume-pressure characteristic curve because force and pressure or, respectively, volume and travel are principally adjustable independently of one another. This basically permits configuring the boosting characteristics of the brake system as it is desired.

According to the present invention, a positive-displacement pump, preferably, a positive-displacement pump of continuous delivery, is used as a pump. The inlet pressure is boosted by a connected electric motor to an extent until the outlet pressure at the pump corresponds to the desired boosted pressure. It is especially favorable in a pump of this type that pressure increase is achieved with little pulsations and at low noise. Advantageously, the boosting characteristics is

freely selectable due to a corresponding design and control of the pump. Medium refraction does not occur within the entire control circuit because both the brake pressure generator unit and the actuating circuits of the wheel brakes operate hydraulically. Geared pumps, vane-type pumps, and spindle pumps, however, especially pumps with an internal geared wheel, have proved well suited as variable-displacement pumps of continuous delivery.

The pump is favorably driven by an electric motor, preferably, a non-brush, permanently excited direct-current motor. Further, the said motor may be running with no load when brake pressure is not required so that start-up of the motor is usually not necessary when brake pressure is needed.

According to the present invention, the pump may be a pump with suction control or suction throttling. In a suction-controlled/suction-throttled pump, the pressure generated by the pump is controlled by the pressure fluid volume flow that is input at the suction side of the pump. This type of pump actuation is relatively easy to realize and good to control compared to a clocked actuation. The suction control of the pump provides the advantage that the energy is optimally used because the pump is loaded only to a degree that is just required for pressure increase.

The pump may also be configured as a bidirectionally delivering or reversing pump according to the present invention, permitting both a pressure increase in the direction of the wheel brakes and a pressure decrease of the pressure applied to the wheel brakes by the pump in an active manner.

According to the present invention, a second hydraulic connection is placed between the first hydraulic chamber and the wheel brakes and houses a valve, especially a control valve, by which the pressure fluid volume flow delivered by the pump is adjustable. This provision ensures a technically relatively simple and inexpensive adjustment of the desired brake pressure. It is especially favorable that the control valve has an analog operation. This renders possible a relatively straightforward design of the brake system of the present invention. On the one hand, the pressure may thus be controlled very accurately and, on the other hand, an analog valve causes only relatively low noise.

According to this invention, there is provision of a non-return valve which is operable by the difference in pressure between the first hydraulic chamber and the wheel brakes and which opens the second hydraulic connection when excess pressure prevails in the first hydraulic chamber. It is thereby achieved that the volume displaced by the driver in a quick brake application is conducted out of the first hydraulic chamber directly, i.e., past the pump, into the wheel brake. This safeguards a quick brake effect in a period in which the pump, due to inertia effects, cannot contribute at all or only to a small degree.

The control valve is designed as a member of a hydraulic-mechanic position follow-up controller according to the present invention, with the valve position of this position follow-up controller being variable due to the deformation of the elastic means in the first hydraulic chamber. Thus, pressure control may take place advantageously without an electronic actuation of the valve.

A third hydraulic connection accommodating a second valve device is provided between the first hydraulic chamber and a pressure fluid supply reservoir. This favorably permits an aspiration of brake fluid out of the pressure fluid supply reservoir when the volume displaced from the first hydraulic chamber is smaller than the volume required for a defined, desired brake pressure.

According to the present invention, the brake pressure generator unit includes a master brake cylinder with at least one hydraulic chamber (master brake cylinder chamber), preferably, a tandem master brake cylinder with two hydraulic chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the first hydraulic piston is designed as a separating piston, preferably a separating piston with a central valve, and whereby the elastic means that is arranged in the first hydraulic chamber can be acted upon by pressure force. The separating piston effects a hydraulic separation of the tandem master brake cylinder circuits from the third brake circuit, wherein the first hydraulic chamber is connected to the energy supply by the pump, to the connection to the pressure fluid supply reservoir by way of preferably the central valve, and to the rear-wheel brakes by way of preferably normally open valves, and is connectable to the front-wheel brakes of the vehicle by way of preferably normally closed valves. This separation is advantageous because upon failure of the brake system, that means upon failure of the power supply, the total stroke operation of the driver can be distributed to the pressurization of the front-axle wheel brakes by way of the tandem master brake cylinder circuits and the pressurization of the rear-axle wheel brakes by way of the third brake circuit. Thus, when the third brake

circuit fails, this concerns only the rear axle, and failure of another brake circuit causes only failure of the front-axle wheel brakes. A great availability of the brake system is advantageously achieved thereby.

In a preferred embodiment of the present invention, the at least one master brake cylinder chamber, preferably two master brake cylinder chambers of a tandem master brake cylinder, is/are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, into which an electronically operable valve is inserted, and there is provision of electronically operable valves between the first hydraulic chamber and the wheel brakes, and electronically operable valves are arranged between a fourth hydraulic line for the return of pressure fluid out of the wheel brakes. This renders the control of brake pressure easily possible.

According to the present invention, the at least one master brake cylinder chamber, preferably two hydraulic chambers of a tandem master brake cylinder, are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, inserted into which is a separating valve, preferably each one electromagnetically operable, normally open separating valve. The first hydraulic chamber which includes an elastic means is connected to two preferably rear wheel brakes by way of the one line and succeeding line portions into which a separating valve, preferably one electromagnetically operable, normally open separating valve, is inserted, and the first hydraulic chamber which includes an elastic means is connectable to the two preferably front wheel brakes by way of a line and succeeding line portions, in which a separating valve, preferably each

one electromagnetically operable normally closed separating valve is inserted. This renders a control of the brake pressure on each individual wheel easily possible.

According to the present invention, there is provision of a fourth hydraulic line which can be closed by way of separating valves, preferably electromagnetically operable, normally closed valves, and permits a return flow of pressure fluid from the wheel brakes into the pressure fluid supply reservoir, preferably by way of a master brake cylinder chamber, in one operating position. This allows a pressure decrease in a quick and reliable manner.

[The present invention will be explained in detail exemplarily in the following description by making reference to the accompanying drawings (Figure 1 to Figure 8).]

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings (Figures 1 to 8),

Figure 1 is an embodiment of the brake system of the present invention including a first hydraulic chamber with an elastic means and a reversible pump.

Figure 2 is a view of the resulting brake pressure P_{Rad} in the wheel brake and the actuating travel S of the brake pedal as a function of the pedal force F .

Figure 3 is an embodiment of the brake system according to the present invention with a valve connected in parallel to the pump.

Figure 4 is a variation using a hydraulic-mechanic position follow-up controller.

Figure 5 is an embodiment of the brake system of the present invention, wherein the brake pressure generator unit includes a tandem master cylinder.

Figure 6 is a variation of the embodiment of Figure 5, wherein the piston of the first hydraulic chamber includes a central valve.

Figure 7 is an embodiment with a tandem master cylinder, wherein a hydraulic-mechanic valve is substituted for the analog valve.

Figure 8 is a variation of the embodiment shown in Figure 6 with an additional valve.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The brake system illustrated in Figure 1 is basically comprised of a brake pressure generator unit 2 that is operable by an actuating pedal 1 and has a first hydraulic chamber 3 which houses a first piston 4 with a central valve 5 and to which is assigned an elastic means, preferably a spring 6. By way of a first hydraulic line 7, the first hydraulic chamber 3 is connected to the wheel brakes 8, 9, 10, 11 associated with which are rotational speed sensors 12, 13, 14, 15 in this embodiment. Inserted into the first hydraulic line 7 is a pump which is configured as a bidirectional pump 16 herein and operated by a motor 17, and in parallel to which a non-return valve 18 is connected by way of a second hydraulic line 19. Further, the system includes a pressure fluid supply

reservoir 20. For comprehending the present invention, further control valves for brake pressure control, as they are e.g. provided in an ABS device or ESP device, are not absolutely necessary and have been omitted.

When the actuating pedal 1 is depressed, a force is applied to the piston 4, thereby generating a pressure in the first hydraulic chamber 3. The pressure fluid flows out of the first hydraulic chamber 3 via the connected hydraulic line 7 to the pump 16'. When the pump 16' is switched on, i.e., when the motor 17 is energized by a control device not shown in Figure 1, it drives the pump 16'. With the help of pump 16', the inlet pressure is boosted and conducted from the outlet side of the pump 16' to the wheel brakes 8, 9, 10, 11 by way of the second line 19. In case the pump 16' is ineffective, the pressure generated in the pressure generator unit 2 can be applied directly to the wheel brakes 8, 9, 10, 11. This ensures an auxiliary braking function. It is arranged for that the motor 18 drives the pump 16' only when there is need. This may be done by a corresponding gearbox if the motor 17 is constantly running. With the exception of brake operations that require boosting, it is also possible to activate the motor 17 only when the wheel brakes 8, 9, 10, 11 shall be acted upon by brake pressure independently of the driver's request and, thus, of the brake pressure generator unit, for example, in the case of a TCS or ESP control intervention. A corresponding design of the central valve 5 renders it possible in the event of a TCS or ESP control intervention to have pressure fluid aspirated by the pump 16' from the pressure fluid supply reservoir 20 by way of the central valve 5 and the first hydraulic chamber 3 and to supply it to the wheel brakes 8, 9, 10, 11. For a reduction of brake pressure, the bidirectionally operating pump 16' illustrated in Figure 1

is reversed in its direction of operation and will then deliver pressure fluid from the wheel brakes 8, 9, 10, 11 in the direction of the pressure generator unit 2. The pressure fluid may finally propagate by way of the central valve 5 until the pressure fluid supply reservoir 20.

The brake pressure which results in the wheel brake P_{Rad} and the actuating travel of the brake pedal S are illustrated in Figure 2 as a function of the pedal force F . The brake pressure P_{Rad} is dependent on the volume displaced from the first hydraulic chamber 3 and the volume absorption characteristic curve of the wheel brakes 8, 9, 10, 11 itself. The pedal-force/pedal-travel characteristic curve is determined by the characteristic curve of the spring 6. The pedal-force/pedal-travel characteristic curve is thus adjustable by the spring characteristic curve and the pedal-force/brake-pressure characteristic curve by means of the hydraulic configuration of the brake system and the control of the motor 17 and the pump 16' within relatively wide limits.

The following Figures 3 to 8 are described only [insofar]insofar as there are differences compared to Figure 1 or the respectively preceding Figures.

It becomes apparent from a preferred aspect of the present invention shown in Figure 3 that the bidirectional pump 16' may be replaced by a pump 16 having one direction of operation. In this case, a valve 21, preferably an analog valve, is additionally connected in parallel to the pump 16 and the non-return valve 18. The pump inlet side includes a non-return valve 22 that opens in the direction of the pressure generator unit 2. A first pressure sensor 23 is arranged in addition in the first line 7. Herein, valve 21

controls the brake pressure increase and decrease. For reasons of control technology and for low noise effects, valve 21 is advantageously designed as an analog valve. Advantageously, pump 16 may work continuously during a brake operation because the volume flow of pressure fluid to the wheel brakes 8, 9, 10, 11 is controllable continuously by way of valve 21. The pump 16 may be the suction control type or suction throttling type. In this case, only the volume displaced out of the first chamber 3 of the pressure generator unit 2 by way of line 7 is conducted by means of the pump 16 into the wheel brakes 8, 9, 10, 11. Thus, a pressure of roughly zero bar is basically always adjusted in the first hydraulic chamber 3 according to the present invention.

Figure 4 differs from Figure 3 in that associated with the brake pressure generator unit 2 is a hydraulic-mechanic position follow-up controller which includes a second hydraulic chamber 24 in which a follow-up piston 25 is housed. Placed on follow-up piston 25 is a follow-up valve 26 allocated to which is an adjusting rod 27 that is in operative engagement with the first piston 4 and the position of which changes along with the deformation of the spring 6. The third hydraulic line 7' on the pump outlet side in the direction of the wheel brakes 8, 9, 10, 11 leads into a first hydraulic piston chamber 28 separated from the second hydraulic chamber 24 by the follow-up piston 25. A fourth hydraulic line 29 leads from the second hydraulic chamber 24 to the wheel brakes 8, 9, 10, 11. Similar to the embodiments described hereinabove, the pressure fluid is delivered during a braking operation out of the first chamber 3 with the spring 6, through the line 7, to the pump 16 and then, with correspondingly boosted pressure, through the third line 7' into the first piston chamber 28. The wheel brakes 8, 9, 10,

11 are pressurized by way of line 29 by the pressure fluid volume conducted from the second hydraulic chamber 24. Herein, the pressure is controlled by means of the follow-up valve 26 which is opened by means of the adjusting rod 27 corresponding to the pressure produced by the pump, with the result that a defined volume of pressure fluid may flow back via a fifth hydraulic line 30 into the pressure fluid supply reservoir 20, and with the result that the pressure generated in the wheel brakes 8, 9, 10, 11 by way of the follow-up piston 25 and the fourth line 29 is controlled. Further, pump 16 is connected to the pressure fluid supply generator 20 by way of a sixth hydraulic line 31, into which a non-return valve 32 and a throttle 33 are inserted, and by way of a seventh hydraulic line 34. Leakage flows, such as leakage flows at the follow-up valve 26, which may lead to a loss in pressure fluid in the first piston chamber 28 can be compensated thereby. Pressure reduction is possible by way of a central valve 35 in the follow-up piston 25 and the line 30 up to the pressure fluid supply reservoir 20.

In Figure 5, an embodiment of the present invention is illustrated wherein the brake pressure generator unit 2 has a tandem master cylinder 36 that is operable by the brake pedal and basically includes two pressure chambers, i.e., a first master cylinder chamber 39 and a second master cylinder chamber 40, which are separated from each other by a first master cylinder piston 37 and a second master cylinder piston 38. Each master cylinder piston 37, 38 includes a central valve 41, 42. The operation of tandem master cylinders 36 of this type is not explained in detail in the present context because it is well known to the expert skilled in the respective art. A direct application of the wheel brakes 8, 9, 10, 11 by means of the pressure produced in the two brake

circuits of the tandem master cylinder 36 takes place especially in emergency situations, that means in the event of failure of pump 16 or motor 17. By way of an eighth hydraulic line 43, the first master cylinder pressure chamber 39 is connected to the second hydraulic piston chamber 44 which is isolated from the first hydraulic chamber 3 that houses the elastic means 6 by the separating piston 64 which includes a central valve 65. Thus, the separating piston 64 effects a hydraulic separation of the two tandem master brake cylinder circuits from a third brake circuit, wherein the first hydraulic chamber 3 is connected to the energy supply by the pump 16, to the connection to the pressure fluid supply reservoir 20 by way of preferably the central valve 65, and to the rear-wheel brakes 10, 11 by way of normally open valves 47, 48, and is connectable to the front-wheel brakes 8, 9 of the vehicle by way of preferably normally closed valves 45, 46. In Figure 5, the corresponding valves are shown which permit an ABS/TCS control of the brake pressure. The inlet valves 45, 46, 47, 48 which are inserted into the line portions 7a, 7b, 7c, 7d leading to the individual wheel brakes 8, 9, 10, 11 and succeeding the second line 7, and the outlet valves 50, 51, 52, 53 which are arranged in the line portions 49a, 49b, 49c, 49d of a ninth line 49 leading away from the wheel brakes 8, 9, 10, 11 are used for this purpose. From the pressure chambers of the first master cylinder 39 and second master cylinder 40, a tenth and an eleventh hydraulic line 54 and 55 lead to the wheel brakes 8 and 9 which are closable by way of valves 56 and 57.

In a normal braking operation, pressure fluid volume is conducted from the first master cylinder chamber 39 into the second hydraulic chamber 44, and separating piston 64 is moved in opposition to the resistance of the spring 6. Corresponding

to the movement of the separating piston 64, pressure fluid is also conducted out of the first hydraulic chamber 3 and delivered to the wheel brakes 8, 9, 10, 11 by way of line 7, pump 16, and subsequent lines 7a, 7b, 7c, 7d. Inlet valves 45, 46, 47, 48 are open then. The outlet valves 50, 51, 52, 53 are closed in a normal braking operation without ABS control intervention. The control of these valves is carried out according to the known methods of electronic brake control systems such as ABS, TCS, and ESP. The brake pressure applied to second line 19 is measured by a second pressure sensor 63. All valves and motor 17 are controlled according to a driver's request for braking sensed by means of a travel sensor 62 at the actuating pedal 1 and in dependence on the pressure which is actually measured by the second pressure sensor 63. A good 'two-stage reaction device function' can be represented by means of the travel sensor signal, this means, a defined travel/pressure characteristic curve of the system is adjusted, whereby the controllability of the brake effect in the lower range of brake pressure is improved for the driver. The valves 47 and 48 and 56 and 57, as illustrated herein, are preferably opened in the deenergized condition and ensure an emergency brake function in the event of failure of the hydraulic boosting by the pump 16 or the motor 17. The brake pressure may then be conducted from the pressure chambers of the first and second master cylinder 39, 40 by way of the lines 54, 55 to the wheel brakes 8 and 9, on the one hand, and from the first pressure chamber 3 by way of the line 7 to the wheel brakes 10 and 11 directly by application of the brake pedal 1, on the other hand. Thus, all four wheel brakes 8, 9, 10, 11 can be acted upon by the driver's foot pressure as pressure source in the event the system fails. In the event of failure of the energy supply by the pump, the entire stroke action provided by the driver to pressurize the front-axle

wheel brakes is enabled by way of the circuits of the tandem master brake cylinder and, for the rear-axle wheel brakes, by way of the third brake circuit due to the separation of the hydraulic circuits. It is thus ensured that only the rear axle is affected in the event of failure of the third brake circuit and, on the other hand, failure of any other brake circuit (tandem master brake cylinder circuit) may only cause failure of the front-axle wheel brakes.

Figure 6 illustrates a design corresponding to Figure 5 wherein the separating piston 64 of the first hydraulic chamber 3 includes a central valve 5. Further, a damping chamber 58 is integrated in line 7 for damping pulsations, and a pressure-limiting valve 59 that opens in the direction of the first hydraulic chamber is arranged in parallel to valve 21, whereby a quick and reliable reduction of the pressure prevailing at the wheel brakes 8, 9, 10, 11 is achieved by way of the outlet valves 50, 51, 52, 53. This embodiment reliably ensures a slow or quick pressure increase or decrease in conformity with requirements, and a particularly effective pulsation decoupling of the actuating device 1 is additionally achieved. Besides, the wheel brakes of one axle of the vehicle are acted upon evenly, and an angular deviation due to an uneven brake pressure proportioning is avoided.

To accomplish the brake system of the present invention, only one single-circuit pump 16, three control valves 21, 50, 51, and eight switching valves 45, 46, 47, 48, 52, 53, 56, 57 are necessary in total in the case of control. A brake system of this type is basically appropriate for use in all electronic brake control systems, such as ABS, TCS, ESP, HBA (Hydraulic Brake Assistant), or ACC (Automatic Cruise Control). All four wheel brakes 8, 9, 10, 11 are operable by the driver's force

when the system fails. A pressure decrease in a control phase of an electronic brake control system, for example the ABS, is possible until zero bar. The control intervention by TCS can be effected so as to be uncoupled from an actuation by the driver. In the case of an ESP control, a hydraulic connection to the pressure fluid supply reservoir 20 having a sufficiently large cross-section permits a rapid aspiration of pressure fluid so that a quick increase of high brake pressures in the wheel brakes can be realized.

Figures 7 and 8 show two embodiments of the present invention wherein the valve 21 is obviated and its function is performed by a hydraulic-mechanically controlled valve 60. A shut-off valve 61 is additionally inserted in the brake system shown in Figure 8, allowing a change-over to independent actuation by the electronic brake control system for the purpose of an active braking operation in accordance with a brake control system such as TCS or ESP.

[List of Reference Numerals:

- 1 actuating pedal
- 2 brake pressure generator unit
- 3 first hydraulic chamber
- 4 first piston
- 5 central valve
- 6 spring
- 7 first hydraulic line
- 7' third hydraulic line
- 8 first wheel brake
- 9 second wheel brake
- 10 third wheel brake

AP 9678

- 41 central valve
- 42 central valve
- 43 eighth hydraulic line
- 44 second hydraulic piston chamber
- 45 inlet valve
- 46 inlet valve
- 47 inlet valve
- 48 inlet valve
- 49 ninth hydraulic line
- 50 outlet valve
- 51 outlet valve
- 52 outlet valve
- 53 outlet valve
- 54 tenth hydraulic line
- 55 eleventh hydraulic line
- 56 separating valve
- 57 separating valve
- 58 damping chamber
- 59 pressure-limiting valve
- 60 hydraulic-mechanically controlled valve
- 61 shut-off valve
- 62 travel sensor
- 63 second pressure sensor
- 64 separating piston
- 65 central valve]

[Abstract:]

Hydraulic Brake System

ABSTRACT OF THE DISCLOSURE

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume displaced out of the first hydraulic chamber due to the volume decrease into the wheel brakes, the said hydraulic brake system being characterized in that the first hydraulic chamber includes an elastic means by which a force/travel characteristic curve is determined in the actuating device when an actuating force is introduced.

[(Figure 1)]

8/PKTS

10/031981
531 Rec'd PCT/PTC 25 JAN 2002

PC 9678

Hydraulic Brake System

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume into the wheel brakes that is displaced out of the first hydraulic chamber due to the volume decrease.

Hydraulic brake systems with hydraulic boosters gain in usage in technical engineering. This applies in particular to boosters in automotive vehicles where an objective is that the boosters being mounted have a very compact design. In addition, the vacuum boosters previously used in practice are frequently no longer applicable effectively because they require considerable space and do not provide the vacuum needed for boosting in modern vehicles.

Hydraulic boosters known from the art are either comparatively complicated and permit an only relatively inaccurate control, or they cause considerable reactions to the actuating device, e.g., the brake pedal, and hence impart an uncomfortable pedal feeling to the driver.

An object of the present invention is to overcome the shortcomings of brake systems of this type and to reduce

20031981.031981

reactive effects of the hydraulic pressure increase or pressure decrease on the actuating device.

This object is achieved by the combination of features to be gathered from the characterizing portion of claim 1.

Thus, the present invention principally involves arranging a pump in the first hydraulic connection between the first hydraulic chamber of a brake pressure generator unit and the wheel brakes, the said pump delivering the pressure fluid volume into the wheel brakes which is displaced out of the first hydraulic chamber when an actuating force of the actuating device is introduced, and arranging an elastic means in the first hydraulic chamber, for reproducing a conventional volume-pressure characteristic curve of wheel brakes and, thus, for producing a force-travel characteristic curve or a force-stroke characteristic curve which imparts a customary and comfortable pedal feeling to the driver when a brake pedal is used as the actuating device.

The pump causes a difference in pressure between the first hydraulic chamber and the wheel brakes by delivering the displaced volume out of the first hydraulic chamber of the brake pressure generator unit. Thus, the pressure in the first hydraulic chamber is advantageously adjusted to pressures near zero bar by means of a pump of a basically continuous delivery. The result is that the driver mainly feels only the effect of the elastic means; the reactive effect on the actuating device, in particular, a pedal reaction of the brake pressure that developed on the wheel brakes is greatly reduced.

Another advantage can be seen in the design of the brake system which is relatively simple under technical aspects. Basically, only one pump is required in this arrangement for the

10031981-062302

application of brake pressure to the wheel brakes. In addition, the pump may be precharged by the volume displacement out of the first hydraulic chamber by means of the actuating force of the driver, which is a major improvement of the brake operation and, also, a precondition for a reliable operation at low temperatures. The system is technically straightforward and, hence, inexpensive because no additional accumulator is needed in the brake system of the present invention.

Further, there is no longer a direct basic relationship between the force-stroke characteristic curve of the actuating device and the volume-pressure characteristic curve because force and pressure or, respectively, volume and travel are principally adjustable independently of one another. This basically permits configuring the boosting characteristics of the brake system as it is desired.

According to the present invention, a positive-displacement pump, preferably, a positive-displacement pump of continuous delivery, is used as a pump. The inlet pressure is boosted by a connected electric motor to an extent until the outlet pressure at the pump corresponds to the desired boosted pressure. It is especially favorable in a pump of this type that pressure increase is achieved with little pulsations and at low noise. Advantageously, the boosting characteristics is freely selectable due to a corresponding design and control of the pump. Medium refraction does not occur within the entire control circuit because both the brake pressure generator unit and the actuating circuits of the wheel brakes operate hydraulically. Geared pumps, vane-type pumps, and spindle pumps, however, especially pumps with an internal geared wheel, have proved well suited as variable-displacement pumps of continuous delivery.

10031981-062302

The pump is favorably driven by an electric motor, preferably, a non-brush, permanently excited direct-current motor. Further, the said motor may be running with no load when brake pressure is not required so that start-up of the motor is usually not necessary when brake pressure is needed.

According to the present invention, the pump may be a pump with suction control or suction throttling. In a suction-controlled/suction-throttled pump, the pressure generated by the pump is controlled by the pressure fluid volume flow that is input at the suction side of the pump. This type of pump actuation is relatively easy to realize and good to control compared to a clocked actuation. The suction control of the pump provides the advantage that the energy is optimally used because the pump is loaded only to a degree that is just required for pressure increase.

The pump may also be configured as a bidirectionally delivering or reversing pump according to the present invention, permitting both a pressure increase in the direction of the wheel brakes and a pressure decrease of the pressure applied to the wheel brakes by the pump in an active manner.

According to the present invention, a second hydraulic connection is placed between the first hydraulic chamber and the wheel brakes and houses a valve, especially a control valve, by which the pressure fluid volume flow delivered by the pump is adjustable. This provision ensures a technically relatively simple and inexpensive adjustment of the desired brake pressure. It is especially favorable that the control valve has an analog operation. This renders possible a relatively straightforward design of the brake system of the present invention. On the one hand, the pressure may thus be

1001981-0630

controlled very accurately and, on the other hand, an analog valve causes only relatively low noise.

According to this invention, there is provision of a non-return valve which is operable by the difference in pressure between the first hydraulic chamber and the wheel brakes and which opens the second hydraulic connection when excess pressure prevails in the first hydraulic chamber. It is thereby achieved that the volume displaced by the driver in a quick brake application is conducted out of the first hydraulic chamber directly, i.e., past the pump, into the wheel brake. This safeguards a quick brake effect in a period in which the pump, due to inertia effects, cannot contribute at all or only to a small degree.

The control valve is designed as a member of a hydraulic-mechanic position follow-up controller according to the present invention, with the valve position of this position follow-up controller being variable due to the deformation of the elastic means in the first hydraulic chamber. Thus, pressure control may take place advantageously without an electronic actuation of the valve.

A third hydraulic connection accommodating a second valve device is provided between the first hydraulic chamber and a pressure fluid supply reservoir. This favorably permits an aspiration of brake fluid out of the pressure fluid supply reservoir when the volume displaced from the first hydraulic chamber is smaller than the volume required for a defined, desired brake pressure.

According to the present invention, the brake pressure generator unit includes a master brake cylinder with at least one hydraulic chamber (master brake cylinder chamber),

10031981-062302

preferably, a tandem master brake cylinder with two hydraulic chambers, one master brake cylinder chamber thereof being connected by way of a hydraulic line to a second piston chamber in which the first hydraulic piston is designed as a separating piston, preferably a separating piston with a central valve, and whereby the elastic means that is arranged in the first hydraulic chamber can be acted upon by pressure force. The separating piston effects a hydraulic separation of the tandem master brake cylinder circuits from the third brake circuit, wherein the first hydraulic chamber is connected to the energy supply by the pump, to the connection to the pressure fluid supply reservoir by way of preferably the central valve, and to the rear-wheel brakes by way of preferably normally open valves, and is connectable to the front-wheel brakes of the vehicle by way of preferably normally closed valves. This separation is advantageous because upon failure of the brake system, that means upon failure of the power supply, the total stroke operation of the driver can be distributed to the pressurization of the front-axle wheel brakes by way of the tandem master brake cylinder circuits and the pressurization of the rear-axle wheel brakes by way of the third brake circuit. Thus, when the third brake circuit fails, this concerns only the rear axle, and failure of another brake circuit causes only failure of the front-axle wheel brakes. A great availability of the brake system is advantageously achieved thereby.

In a preferred embodiment of the present invention, the at least one master brake cylinder chamber, preferably two master brake cylinder chambers of a tandem master brake cylinder, is/are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, into which an electronically operable valve is inserted, and there is provision of electronically operable valves between the first hydraulic chamber and the wheel brakes, and

202290-1887E001

electronically operable valves are arranged between a fourth hydraulic line for the return of pressure fluid out of the wheel brakes. This renders the control of brake pressure easily possible.

According to the present invention, the at least one master brake cylinder chamber, preferably two hydraulic chambers of a tandem master brake cylinder, are connected to two preferably front wheel brakes by way of at least one hydraulic line, preferably two hydraulic lines, inserted into which is a separating valve, preferably each one electromagnetically operable, normally open separating valve. The first hydraulic chamber which includes an elastic means is connected to two preferably rear wheel brakes by way of the one line and succeeding line portions into which a separating valve, preferably one electromagnetically operable, normally open separating valve, is inserted, and the first hydraulic chamber which includes an elastic means is connectable to the two preferably front wheel brakes by way of a line and succeeding line portions, in which a separating valve, preferably each one electromagnetically operable normally closed separating valve is inserted. This renders a control of the brake pressure on each individual wheel easily possible.

According to the present invention, there is provision of a fourth hydraulic line which can be closed by way of separating valves, preferably electromagnetically operable, normally closed valves, and permits a return flow of pressure fluid from the wheel brakes into the pressure fluid supply reservoir, preferably by way of a master brake cylinder chamber, in one operating position. This allows a pressure decrease in a quick and reliable manner.

10034981-062302

The present invention will be explained in detail exemplarily in the following description by making reference to the accompanying drawings (Figure 1 to Figure 8).

In the drawings (Figures 1 to 8),

Figure 1 is an embodiment of the brake system of the present invention including a first hydraulic chamber with an elastic means and a reversible pump.

Figure 2 is a view of the resulting brake pressure P_{Rad} in the wheel brake and the actuating travel S of the brake pedal as a function of the pedal force F .

Figure 3 is an embodiment of the brake system according to the present invention with a valve connected in parallel to the pump.

Figure 4 is a variation using a hydraulic-mechanic position follow-up controller.

Figure 5 is an embodiment of the brake system of the present invention, wherein the brake pressure generator unit includes a tandem master cylinder.

Figure 6 is a variation of the embodiment of Figure 5, wherein the piston of the first hydraulic chamber includes a central valve.

Figure 7 is an embodiment with a tandem master cylinder, wherein a hydraulic-mechanic valve is substituted for the analog valve.

10031581-062302

Figure 8 is a variation of the embodiment shown in Figure 6 with an additional valve.

The brake system illustrated in Figure 1 is basically comprised of a brake pressure generator unit 2 that is operable by an actuating pedal 1 and has a first hydraulic chamber 3 which houses a first piston 4 with a central valve 5 and to which is assigned an elastic means, preferably a spring 6. By way of a first hydraulic line 7, the first hydraulic chamber 3 is connected to the wheel brakes 8, 9, 10, 11 associated with which are rotational speed sensors 12, 13, 14, 15 in this embodiment. Inserted into the first hydraulic line 7 is a pump which is configured as a bidirectional pump 16' herein and operated by a motor 17, and in parallel to which a non-return valve 18 is connected by way of a second hydraulic line 19. Further, the system includes a pressure fluid supply reservoir 20. For comprehending the present invention, further control valves for brake pressure control, as they are e.g. provided in an ABS device or ESP device, are not absolutely necessary and have been omitted.

When the actuating pedal 1 is depressed, a force is applied to the piston 4, thereby generating a pressure in the first hydraulic chamber 3. The pressure fluid flows out of the first hydraulic chamber 3 via the connected hydraulic line 7 to the pump 16'. When the pump 16' is switched on, i.e., when the motor 17 is energized by a control device not shown in Figure 1, it drives the pump 16'. With the help of pump 16', the inlet pressure is boosted and conducted from the outlet side of the pump 16' to the wheel brakes 8, 9, 10, 11 by way of the second line 19. In case the pump 16' is ineffective, the pressure generated in the pressure generator unit 2 can be applied directly to the wheel brakes 8, 9, 10, 11. This ensures an auxiliary braking function. It is arranged for that the motor

18 drives the pump 16' only when there is need. This may be done by a corresponding gearbox if the motor 17 is constantly running. With the exception of brake operations that require boosting, it is also possible to activate the motor 17 only when the wheel brakes 8, 9, 10, 11 shall be acted upon by brake pressure independently of the driver's request and, thus, of the brake pressure generator unit, for example, in the case of a TCS or ESP control intervention. A corresponding design of the central valve 5 renders it possible in the event of a TCS or ESP control intervention to have pressure fluid aspirated by the pump 16' from the pressure fluid supply reservoir 20 by way of the central valve 5 and the first hydraulic chamber 3 and to supply it to the wheel brakes 8, 9, 10, 11. For a reduction of brake pressure, the bidirectionally operating pump 16' illustrated in Figure 1 is reversed in its direction of operation and will then deliver pressure fluid from the wheel brakes 8, 9, 10, 11 in the direction of the pressure generator unit 2. The pressure fluid may finally propagate by way of the central valve 5 until the pressure fluid supply reservoir 20.

The brake pressure which results in the wheel brake P_{Rad} and the actuating travel of the brake pedal S are illustrated in Figure 2 as a function of the pedal force F . The brake pressure P_{Rad} is dependent on the volume displaced from the first hydraulic chamber 3 and the volume absorption characteristic curve of the wheel brakes 8, 9, 10, 11 itself. The pedal-force/pedal-travel characteristic curve is determined by the characteristic curve of the spring 6. The pedal-force/pedal-travel characteristic curve is thus adjustable by the spring characteristic curve and the pedal-force/brake-pressure characteristic curve by means of the hydraulic configuration of the brake system and the control of the motor 17 and the pump 16' within relatively wide limits.

The following Figures 3 to 8 are described only inasfar as there are differences compared to Figure 1 or the respectively preceding Figures.

It becomes apparent from a preferred aspect of the present invention shown in Figure 3 that the bidirectional pump 16' may be replaced by a pump 16 having one direction of operation. In this case, a valve 21, preferably an analog valve, is additionally connected in parallel to the pump 16 and the non-return valve 18. The pump inlet side includes a non-return valve 22 that opens in the direction of the pressure generator unit 2. A first pressure sensor 23 is arranged in addition in the first line 7. Herein, valve 21 controls the brake pressure increase and decrease. For reasons of control technology and for low noise effects, valve 21 is advantageously designed as an analog valve. Advantageously, pump 16 may work continuously during a brake operation because the volume flow of pressure fluid to the wheel brakes 8, 9, 10, 11 is controllable continuously by way of valve 21. The pump 16 may be the suction control type or suction throttling type. In this case, only the volume displaced out of the first chamber 3 of the pressure generator unit 2 by way of line 7 is conducted by means of the pump 16 into the wheel brakes 8, 9, 10, 11. Thus, a pressure of roughly zero bar is basically always adjusted in the first hydraulic chamber 3 according to the present invention.

Figure 4 differs from Figure 3 in that associated with the brake pressure generator unit 2 is a hydraulic-mechanic position follow-up controller which includes a second hydraulic chamber 24 in which a follow-up piston 25 is housed. Placed on follow-up piston 25 is a follow-up valve 26 allocated to which is an adjusting rod 27 that is in operative engagement with the first piston 4 and the position of which changes along with the deformation of the spring 6. The third hydraulic line 7' on the

1004981-052302

pump outlet side in the direction of the wheel brakes 8, 9, 10, 11 leads into a first hydraulic piston chamber 28 separated from the second hydraulic chamber 24 by the follow-up piston 25. A fourth hydraulic line 29 leads from the second hydraulic chamber 24 to the wheel brakes 8, 9, 10, 11. Similar to the embodiments described hereinabove, the pressure fluid is delivered during a braking operation out of the first chamber 3 with the spring 6, through the line 7, to the pump 16 and then, with correspondingly boosted pressure, through the third line 7' into the first piston chamber 28. The wheel brakes 8, 9, 10, 11 are pressurized by way of line 29 by the pressure fluid volume conducted from the second hydraulic chamber 24. Herein, the pressure is controlled by means of the follow-up valve 26 which is opened by means of the adjusting rod 27 corresponding to the pressure produced by the pump, with the result that a defined volume of pressure fluid may flow back via a fifth hydraulic line 30 into the pressure fluid supply reservoir 20, and with the result that the pressure generated in the wheel brakes 8, 9, 10, 11 by way of the follow-up piston 25 and the fourth line 29 is controlled. Further, pump 16 is connected to the pressure fluid supply generator 20 by way of a sixth hydraulic line 31, into which a non-return valve 32 and a throttle 33 are inserted, and by way of a seventh hydraulic line 34. Leakage flows, such as leakage flows at the follow-up valve 26, which may lead to a loss in pressure fluid in the first piston chamber 28 can be compensated thereby. Pressure reduction is possible by way of a central valve 35 in the follow-up piston 25 and the line 30 up to the pressure fluid supply reservoir 20.

In Figure 5, an embodiment of the present invention is illustrated wherein the brake pressure generator unit 2 has a tandem master cylinder 36 that is operable by the brake pedal and basically includes two pressure chambers, i.e., a first

master cylinder chamber 39 and a second master cylinder chamber 40, which are separated from each other by a first master cylinder piston 37 and a second master cylinder piston 38. Each master cylinder piston 37, 38 includes a central valve 41, 42. The operation of tandem master cylinders 36 of this type is not explained in detail in the present context because it is well known to the expert skilled in the respective art. A direct application of the wheel brakes 8, 9, 10, 11 by means of the pressure produced in the two brake circuits of the tandem master cylinder 36 takes place especially in emergency situations, that means in the event of failure of pump 16 or motor 17. By way of an eighth hydraulic line 43, the first master cylinder pressure chamber 39 is connected to the second hydraulic piston chamber 44 which is isolated from the first hydraulic chamber 3 that houses the elastic means 6 by the separating piston 64 which includes a central valve 65. Thus, the separating piston 64 effects a hydraulic separation of the two tandem master brake cylinder circuits from a third brake circuit, wherein the first hydraulic chamber 3 is connected to the energy supply by the pump 16, to the connection to the pressure fluid supply reservoir 20 by way of preferably the central valve 65, and to the rear-wheel brakes 10, 11 by way of normally open valves 47, 48, and is connectable to the front-wheel brakes 8, 9 of the vehicle by way of preferably normally closed valves 45, 46. In Figure 5, the corresponding valves are shown which permit an ABS/TCS control of the brake pressure. The inlet valves 45, 46, 47, 48 which are inserted into the line portions 7a, 7b, 7c, 7d leading to the individual wheel brakes 8, 9, 10, 11 and succeeding the second line 7, and the outlet valves 50, 51, 52, 53 which are arranged in the line portions 49a, 49b, 49c, 49d of a ninth line 49 leading away from the wheel brakes 8, 9, 10, 11 are used for this purpose. From the pressure chambers of the first master cylinder 39 and second master cylinder 40, a tenth and an eleventh hydraulic

10034931.062302

line 54 and 55 lead to the wheel brakes 8 and 9 which are closable by way of valves 56 and 57.

In a normal braking operation, pressure fluid volume is conducted from the first master cylinder chamber 39 into the second hydraulic chamber 44, and separating piston 64 is moved in opposition to the resistance of the spring 6. Corresponding to the movement of the separating piston 64, pressure fluid is also conducted out of the first hydraulic chamber 3 and delivered to the wheel brakes 8, 9, 10, 11 by way of line 7, pump 16, and subsequent lines 7a, 7b, 7c, 7d. Inlet valves 45, 46, 47, 48 are open then. The outlet valves 50, 51, 52, 53 are closed in a normal braking operation without ABS control intervention. The control of these valves is carried out according to the known methods of electronic brake control systems such as ABS, TCS, and ESP. The brake pressure applied to second line 19 is measured by a second pressure sensor 63. All valves and motor 17 are controlled according to a driver's request for braking sensed by means of a travel sensor 62 at the actuating pedal 1 and in dependence on the pressure which is actually measured by the second pressure sensor 63. A good 'two-stage reaction device function' can be represented by means of the travel sensor signal, this means, a defined travel/pressure characteristic curve of the system is adjusted, whereby the controllability of the brake effect in the lower range of brake pressure is improved for the driver. The valves 47 and 48 and 56 and 57, as illustrated herein, are preferably opened in the deenergized condition and ensure an emergency brake function in the event of failure of the hydraulic boosting by the pump 16 or the motor 17. The brake pressure may then be conducted from the pressure chambers of the first and second master cylinder 39, 40 by way of the lines 54, 55 to the wheel brakes 8 and 9, on the one hand, and from the first pressure chamber 3 by way of the line 7 to the wheel brakes 10

10031981-062302

and 11 directly by application of the brake pedal 1, on the other hand. Thus, all four wheel brakes 8, 9, 10, 11 can be acted upon by the driver's foot pressure as pressure source in the event the system fails. In the event of failure of the energy supply by the pump, the entire stroke action provided by the driver to pressurize the front-axle wheel brakes is enabled by way of the circuits of the tandem master brake cylinder and, for the rear-axle wheel brakes, by way of the third brake circuit due to the separation of the hydraulic circuits. It is thus ensured that only the rear axle is affected in the event of failure of the third brake circuit and, on the other hand, failure of any other brake circuit (tandem master brake cylinder circuit) may only cause failure of the front-axle wheel brakes.

Figure 6 illustrates a design corresponding to Figure 5 wherein the separating piston 64 of the first hydraulic chamber 3 includes a central valve 5. Further, a damping chamber 58 is integrated in line 7 for damping pulsations, and a pressure-limiting valve 59 that opens in the direction of the first hydraulic chamber is arranged in parallel to valve 21, whereby a quick and reliable reduction of the pressure prevailing at the wheel brakes 8, 9, 10, 11 is achieved by way of the outlet valves 50, 51, 52, 53. This embodiment reliably ensures a slow or quick pressure increase or decrease in conformity with requirements, and a particularly effective pulsation decoupling of the actuating device 1 is additionally achieved. Besides, the wheel brakes of one axle of the vehicle are acted upon evenly, and an angular deviation due to an uneven brake pressure proportioning is avoided.

To accomplish the brake system of the present invention, only one single-circuit pump 16, three control valves 21, 50, 51, and eight switching valves 45, 46, 47, 48, 52, 53, 56, 57 are

10031981 062302

necessary in total in the case of control. A brake system of this type is basically appropriate for use in all electronic brake control systems, such as ABS, TCS, ESP, HBA (Hydraulic Brake Assistant), or ACC (Automatic Cruise Control). All four wheel brakes 8, 9, 10, 11 are operable by the driver's force when the system fails. A pressure decrease in a control phase of an electronic brake control system, for example the ABS, is possible until zero bar. The control intervention by TCS can be effected so as to be uncoupled from an actuation by the driver. In the case of an ESP control, a hydraulic connection to the pressure fluid supply reservoir 20 having a sufficiently large cross-section permits a rapid aspiration of pressure fluid so that a quick increase of high brake pressures in the wheel brakes can be realized.

Figures 7 and 8 show two embodiments of the present invention wherein the valve 21 is obviated and its function is performed by a hydraulic-mechanically controlled valve 60. A shut-off valve 61 is additionally inserted in the brake system shown in Figure 8, allowing a change-over to independent actuation by the electronic brake control system for the purpose of an active braking operation in accordance with a brake control system such as TCS or ESP.

10031981-062302

List of Reference Numerals:

- 1 actuating pedal
- 2 brake pressure generator unit
- 3 first hydraulic chamber
- 4 first piston
- 5 central valve
- 6 spring
- 7 first hydraulic line
- 7' third hydraulic line
- 8 first wheel brake
- 9 second wheel brake
- 10 third wheel brake
- 11 fourth wheel brake
- 12 first wheel speed sensor
- 13 second wheel speed sensor
- 14 first wheel speed sensor
- 15 second wheel speed sensor
- 16 pump
- 16' bidirectional pump
- 17 motor
- 18 non-return valve
- 19 second hydraulic line
- 20 pressure fluid supply reservoir
- 21 valve
- 22 non-return valve
- 23 first pressure sensor
- 24 second hydraulic chamber
- 25 follow-up piston

10031981.052302

- 26 follow-up valve
- 27 adjusting rod
- 28 first hydraulic piston chamber
- 29 fourth hydraulic line
- 30 fifth hydraulic line
- 31 sixth hydraulic line
- 32 non-return valve
- 33 restrictor
- 34 seventh hydraulic line
- 35 central valve
- 36 tandem master brake cylinder
- 37 first master cylinder piston
- 38 second master cylinder piston
- 39 first master cylinder chamber
- 40 second master cylinder chamber
- 41 central valve
- 42 central valve
- 43 eighth hydraulic line
- 44 second hydraulic piston chamber
- 45 inlet valve
- 46 inlet valve
- 47 inlet valve
- 48 inlet valve
- 49 ninth hydraulic line
- 50 outlet valve
- 51 outlet valve
- 52 outlet valve
- 53 outlet valve
- 54 tenth hydraulic line
- 55 eleventh hydraulic line
- 56 separating valve

10031581.052302

- 57 separating valve
- 58 damping chamber
- 59 pressure-limiting valve
- 60 hydraulic-mechanically controlled valve
- 61 shut-off valve
- 62 travel sensor
- 63 second pressure sensor
- 64 separating piston
- 65 central valve

10031981.062306

Patent Claims:

1. Hydraulic brake system for vehicles with a brake pressure generator unit (2) which is operable by introducing an actuating force by way of an actuating device (1) that includes a first hydraulic chamber (3) having a volume which decreases when the brake pressure generator unit (2) is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes (8, 9, 10, 11) are connected by way of a first hydraulic connection (7), wherein a pump (16, 16') is arranged which is capable of delivering the pressure fluid volume into the wheel brakes (8, 9, 10, 11) that is displaced out of the first hydraulic chamber (3) due to the volume decrease,
c h a r a c t e r i z e d in that the first hydraulic chamber (3) includes an elastic means (6) by which a force/travel characteristic curve is determined in the actuating device (1) when an actuating force is introduced.
2. Brake system as claimed in claim 1,
c h a r a c t e r i z e d in that the pump (16') is configured as a bidirectional pump.
3. Brake system as claimed in claim 1 or 2,
c h a r a c t e r i z e d in that a second hydraulic connection (19) is disposed between the first hydraulic chamber (3) and the wheel brakes (8, 9, 10, 11) and houses a control valve (21), preferably an analog valve.

10031981-052302

4. Brake system as claimed in claim 3,
c h a r a c t e r i z e d in that there is provision of a non-return valve (18) which is operable by the difference in pressure between the first hydraulic chamber (3) and the wheel brakes (8, 9, 10, 11) and which opens the second hydraulic connection (19) when excess pressure prevails in the first hydraulic chamber (3).
5. Brake system as claimed in claim 3 or 4,
c h a r a c t e r i z e d in that the control valve (21) is designed as a part of a hydraulic-mechanic position follow-up controller (4, 25, 26, 27), and in that the valve position of this hydraulic-mechanic position follow-up controller (4, 25, 26, 27) is variable due to a deformation of the elastic means (6).
6. Brake system as claimed in any one of claims 1 to 5,
c h a r a c t e r i z e d in that a third hydraulic connection (34) accommodating a second valve (5) is provided between the first hydraulic chamber (3) and a pressure fluid supply reservoir (20).
7. Brake system as claimed in any one of claims 1 to 6,
c h a r a c t e r i z e d in that the brake pressure generator unit (2) includes a master brake cylinder (36) with at least one hydraulic chamber (master brake cylinder chamber), preferably a tandem master brake cylinder (36) with two hydraulic master brake cylinder chambers (39, 40), one master brake cylinder chamber (39) thereof being connected by way of a hydraulic line (43) to a second piston chamber (44) in which the elastic means (6) that is arranged in the first hydraulic chamber (3) can be acted upon by pressure force by means of a separating piston (64).

10031981-052302

8. Brake system as claimed in claim 7,
c h a r a c t e r i z e d in that the at least one master
brake cylinder chamber, preferably two master brake
cylinder chambers (39, 40) of a tandem master brake
cylinder (36), are connected to two preferably front wheel
brakes (8, 9) by way of at least one hydraulic line,
preferably two hydraulic lines (54, 55), into which an
electronically operable valve (56, 57) is inserted, in
that there is provision of electronically operable valves
(45, 46, 47, 48) between the first hydraulic chamber (3)
and the wheel brakes (8, 9, 10, 11), and in that
electronically operable valves (50, 51, 52, 53) are
arranged between a ninth hydraulic line (49) for the
return of pressure fluid out of the wheel brakes (8, 9,
10, 11).
9. Brake system as claimed in claim 7 or 8,
c h a r a c t e r i z e d in that the at least one master
brake cylinder chamber, preferably two hydraulic chambers
(39, 40) of a tandem master brake cylinder (36), are
connected to two preferably front wheel brakes (8, 9) by
way of at least one hydraulic line, preferably two
hydraulic lines (54, 55), inserted into which is a
separating valve, preferably each one electromagnetically
operable, normally open separating valve (56, 57), and in
that the first hydraulic chamber (3) which includes an
elastic means (6) is connected to two preferably rear
wheel brakes (10, 11) by way of the line (7) and
succeeding line portions (7c, 7d) into which a separating
valve, preferably each one electromagnetically operable,
normally open separating valve (47, 48), is inserted, and
in that the first hydraulic chamber (3) which includes an
elastic means (6) is connectable to the two preferably

10031981.062302

front wheel brakes (8, 9) by way of the line (7) and succeeding line portions (7a, 7b), in which a separating valve, preferably each one electromagnetically operable normally closed separating valve (45, 46) is inserted.

10. Brake system as claimed in any one of claims 7 to 9, characterized in that there is provision of a ninth hydraulic line (49) which can be closed by way of separating valves (50, 51, 53, 54), preferably electromagnetically operable, normally closed valves, and permits a return flow of pressure fluid from the wheel brakes (8, 9, 10, 11) into the pressure fluid supply reservoir (20), preferably by way of a master brake cylinder chamber (39), in one operating position.

202290-1867001

Abstract:

The present invention relates to a hydraulic brake system for vehicles with a brake pressure generator unit which is operable by introducing an actuating force by way of an actuating device that includes a first hydraulic chamber having a volume which decreases when the brake pressure generator unit is actuated, out of which pressure fluid volume is displaced due to the volume decrease and to which wheel brakes are connected by way of a first hydraulic connection, wherein a pump is arranged which is capable of delivering the pressure fluid volume displaced out of the first hydraulic chamber due to the volume decrease into the wheel brakes, the said hydraulic brake system being characterized in that the first hydraulic chamber includes an elastic means by which a force/travel characteristic curve is determined in the actuating device when an actuating force is introduced.

(Figure 1)

202500-1881-06200

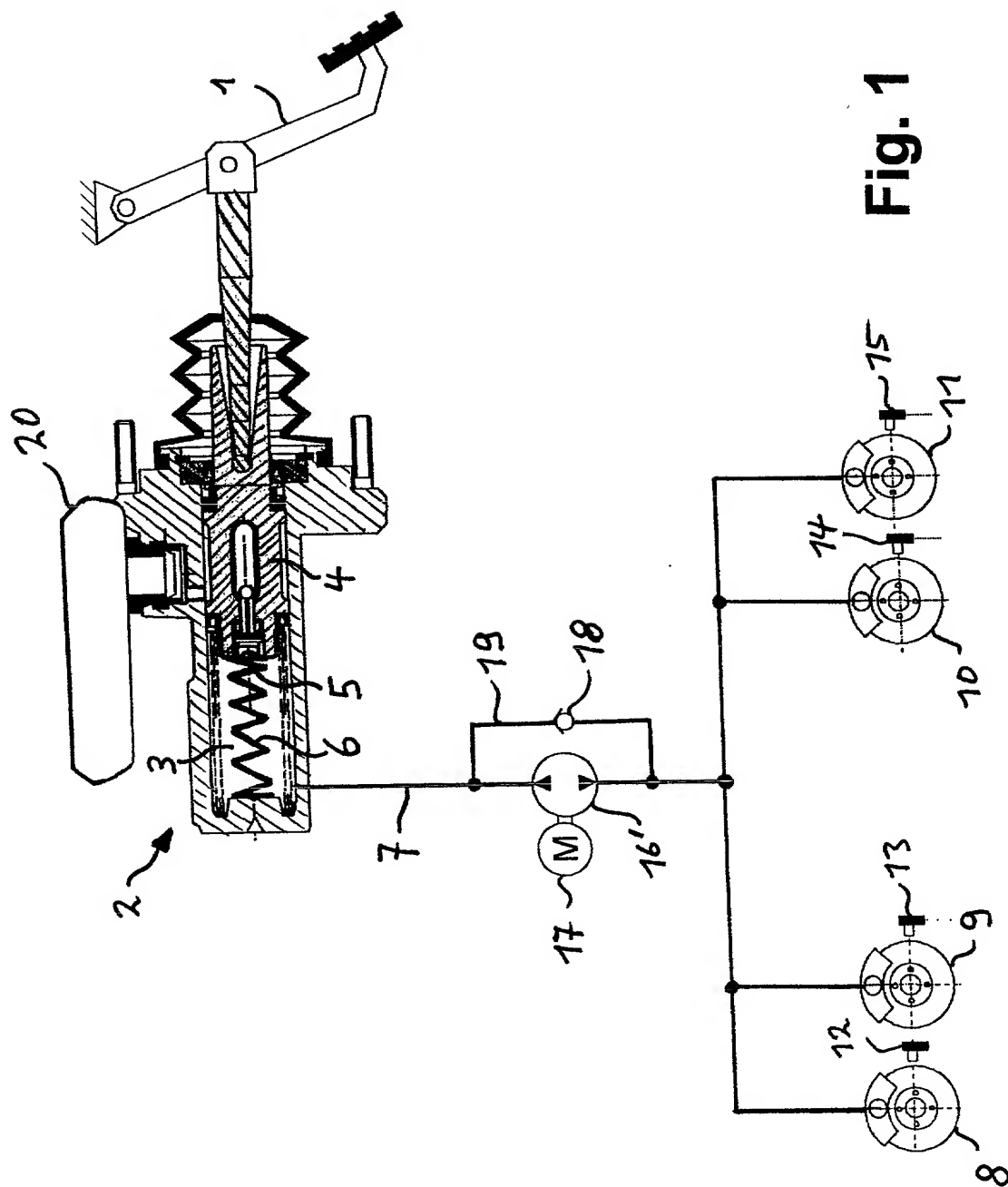


Fig. 1

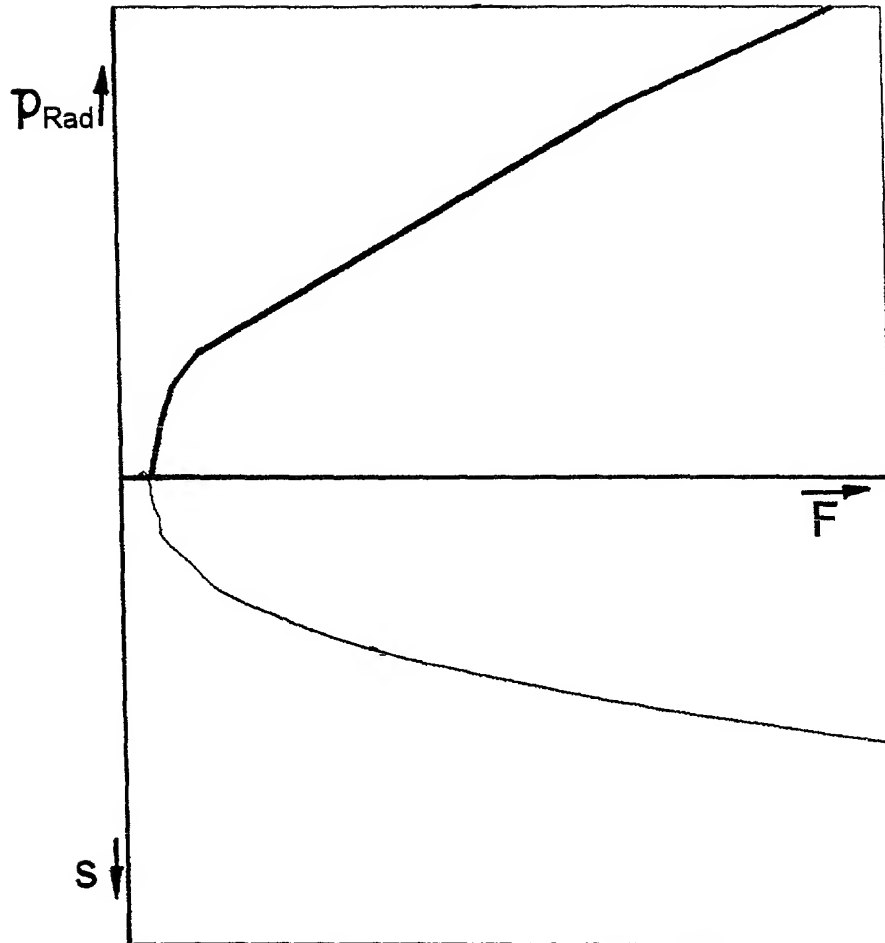
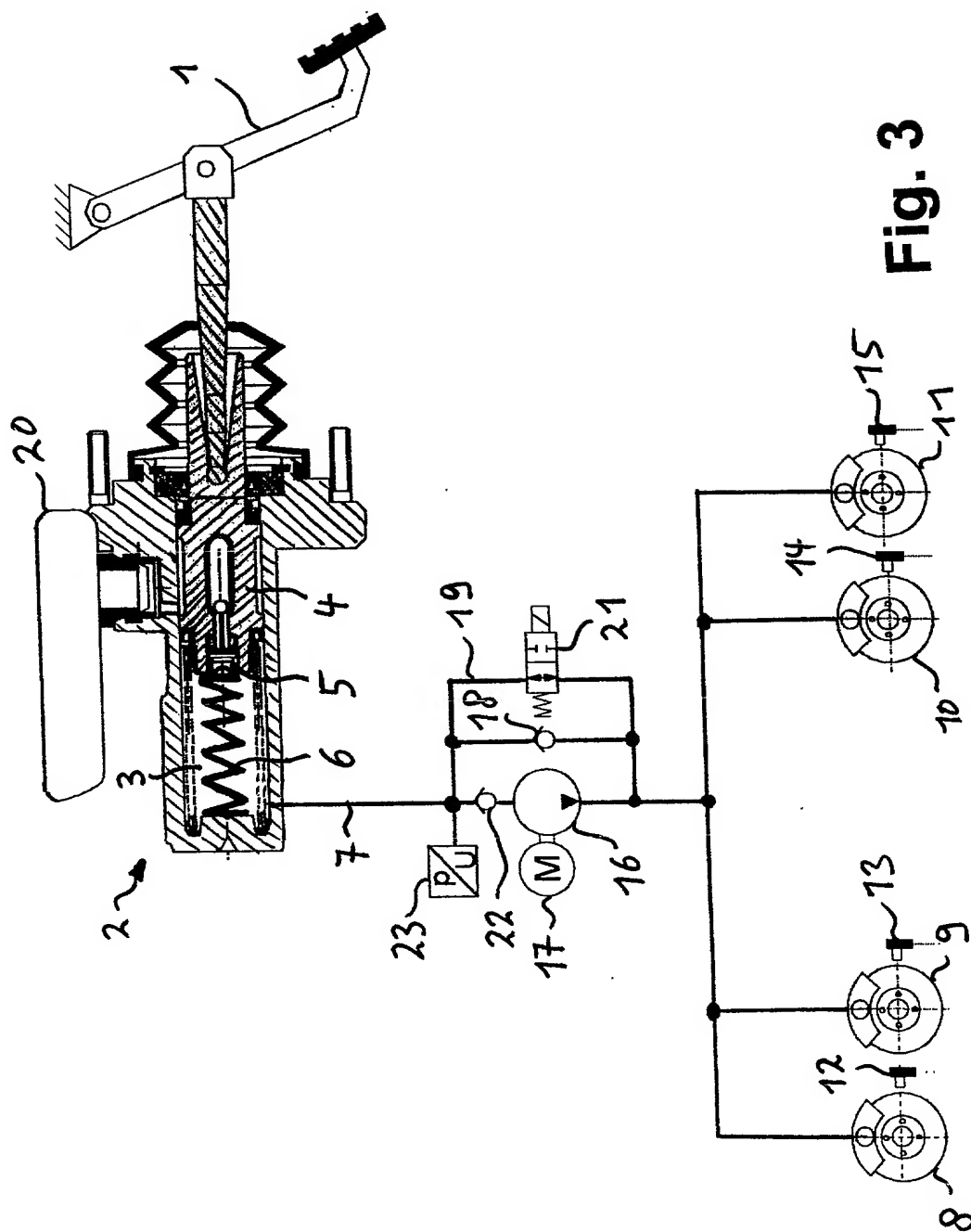
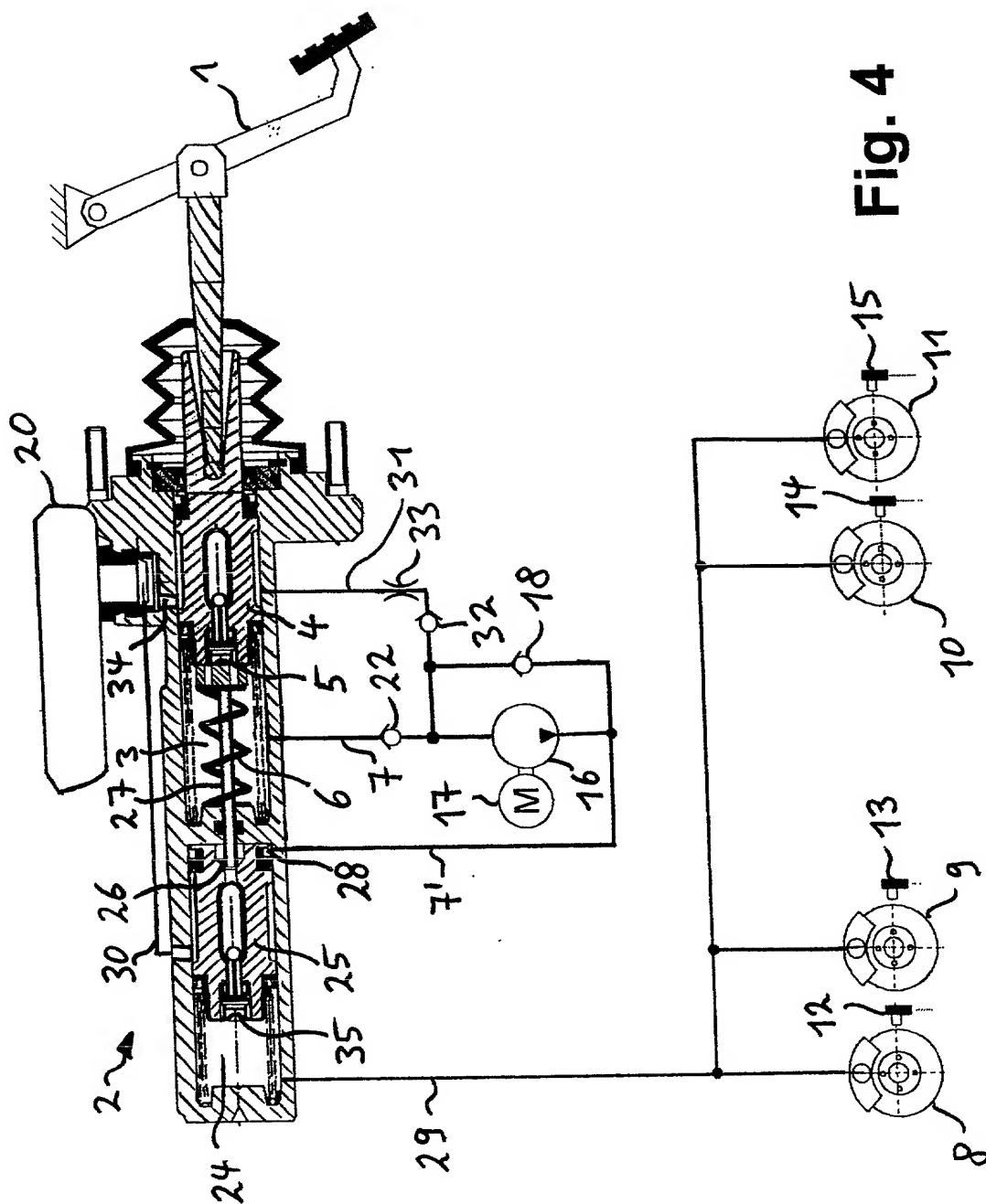


Fig. 2





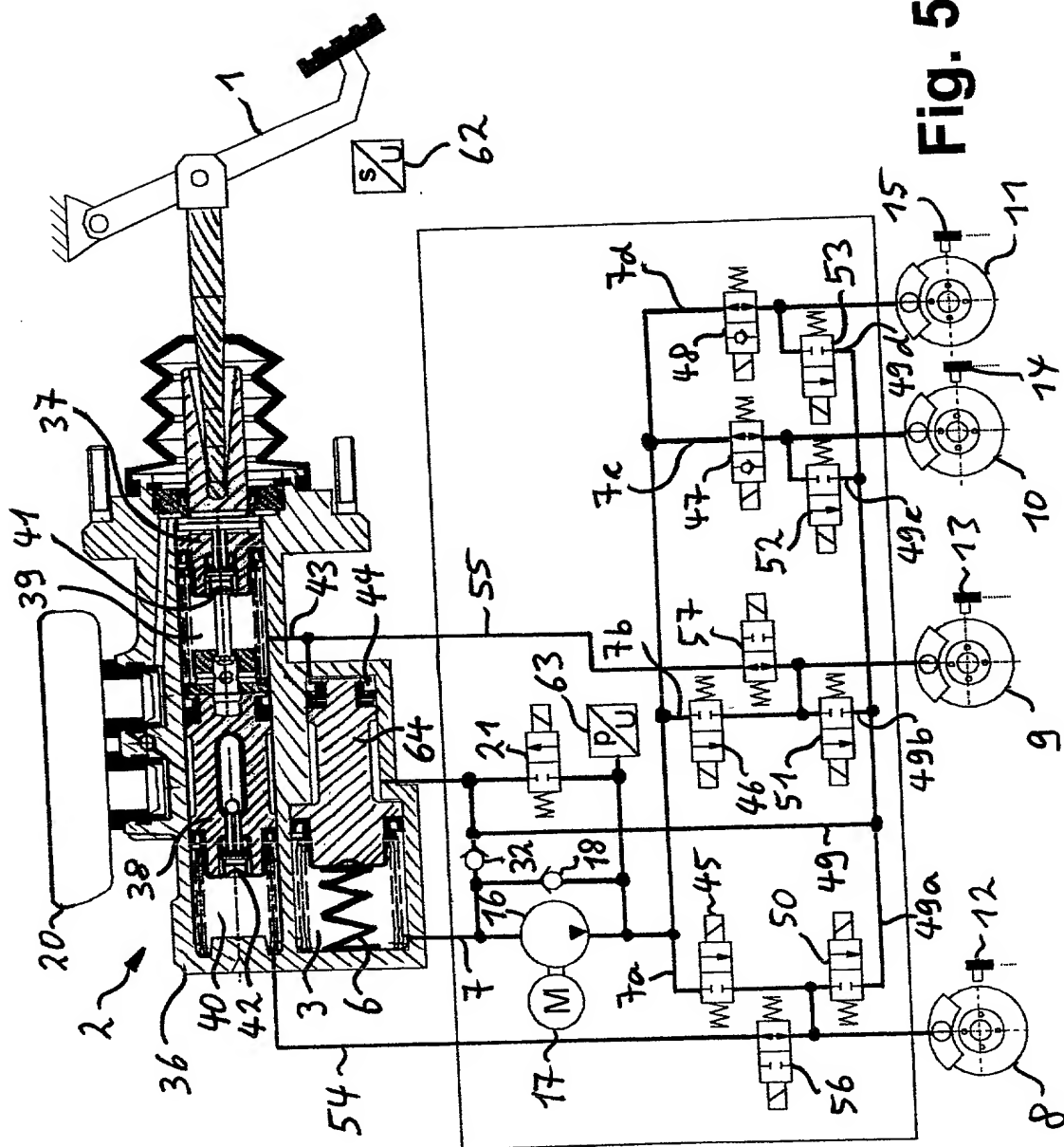


Fig. 5

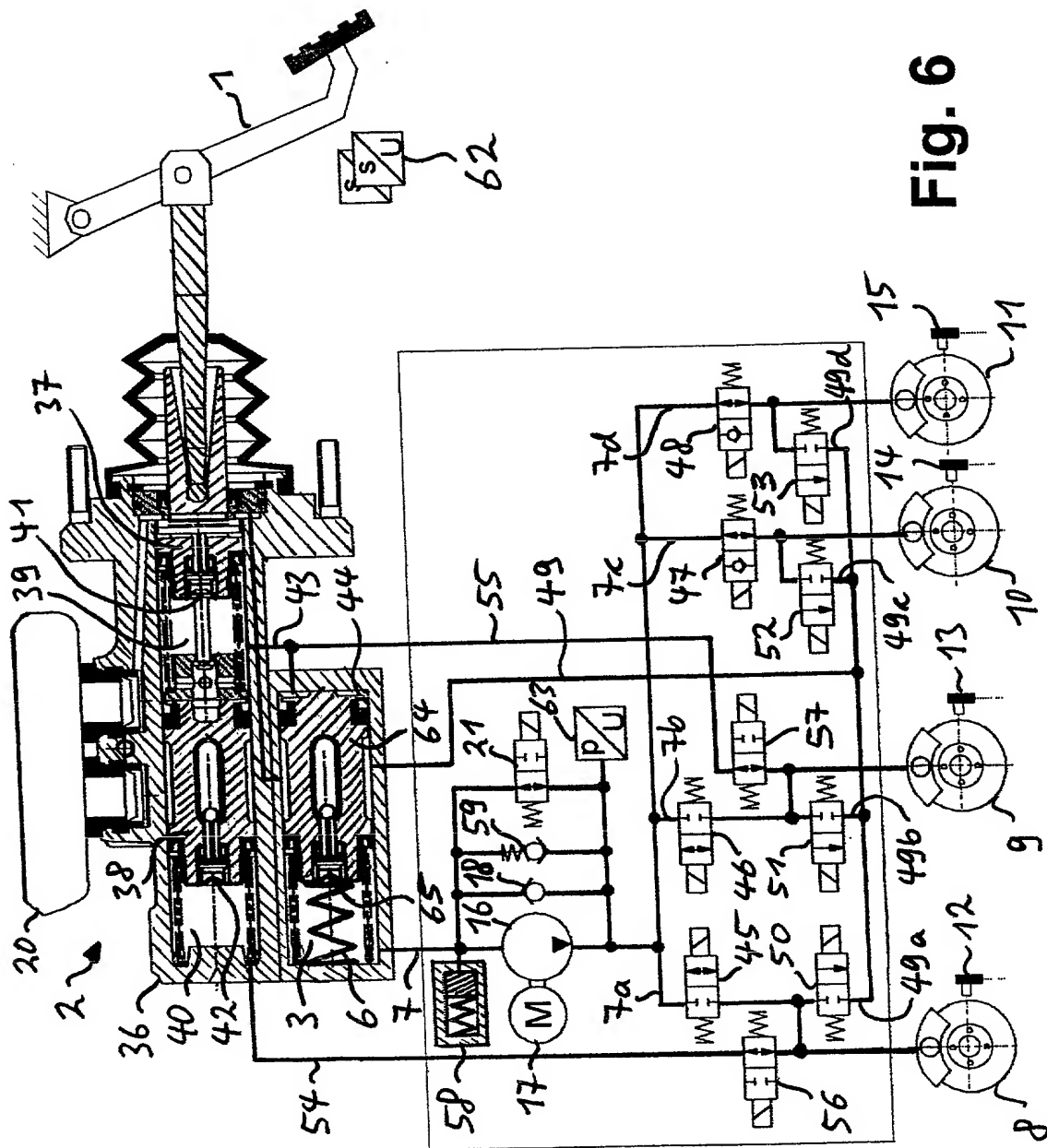


Fig. 6

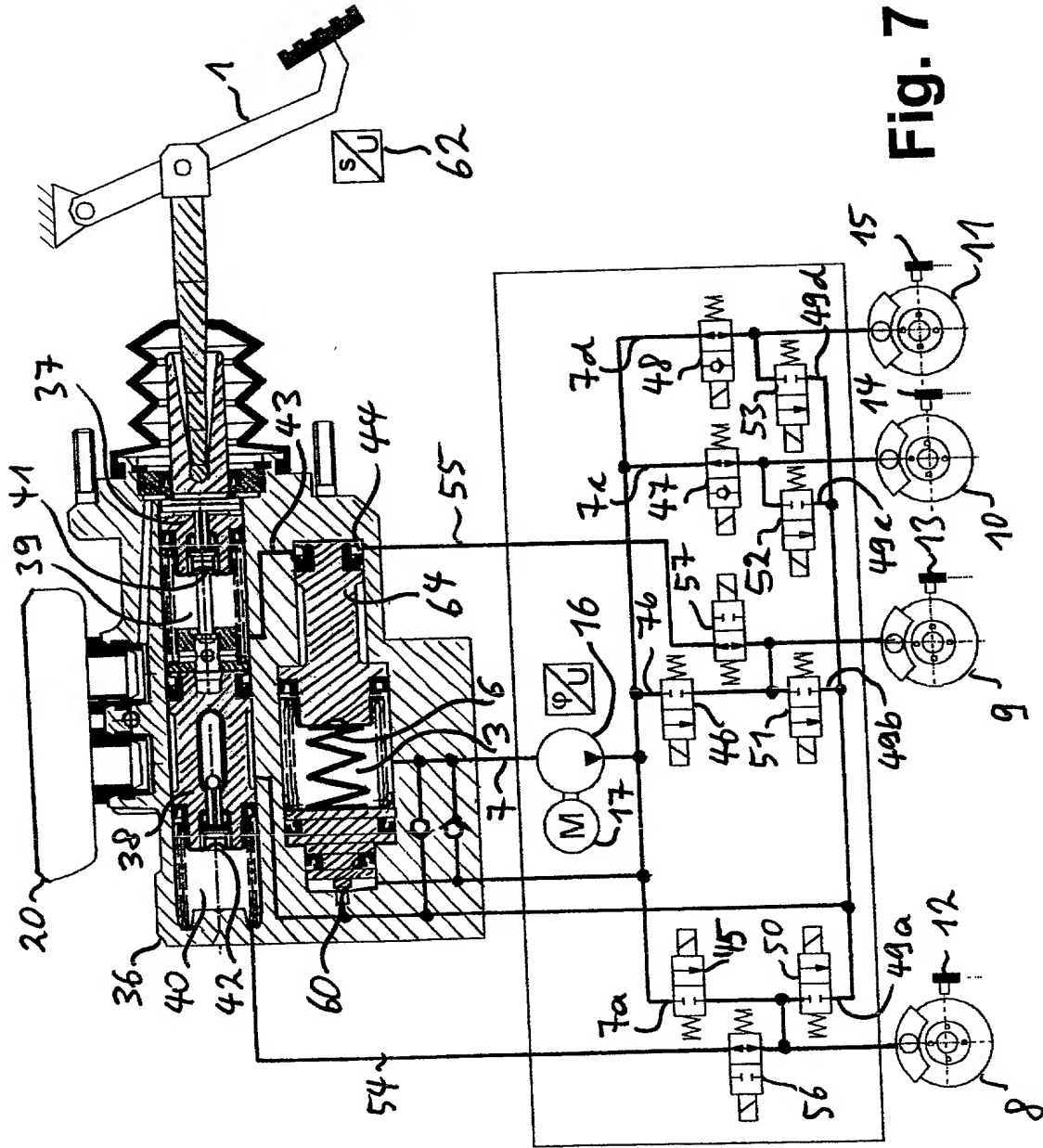


Fig. 7

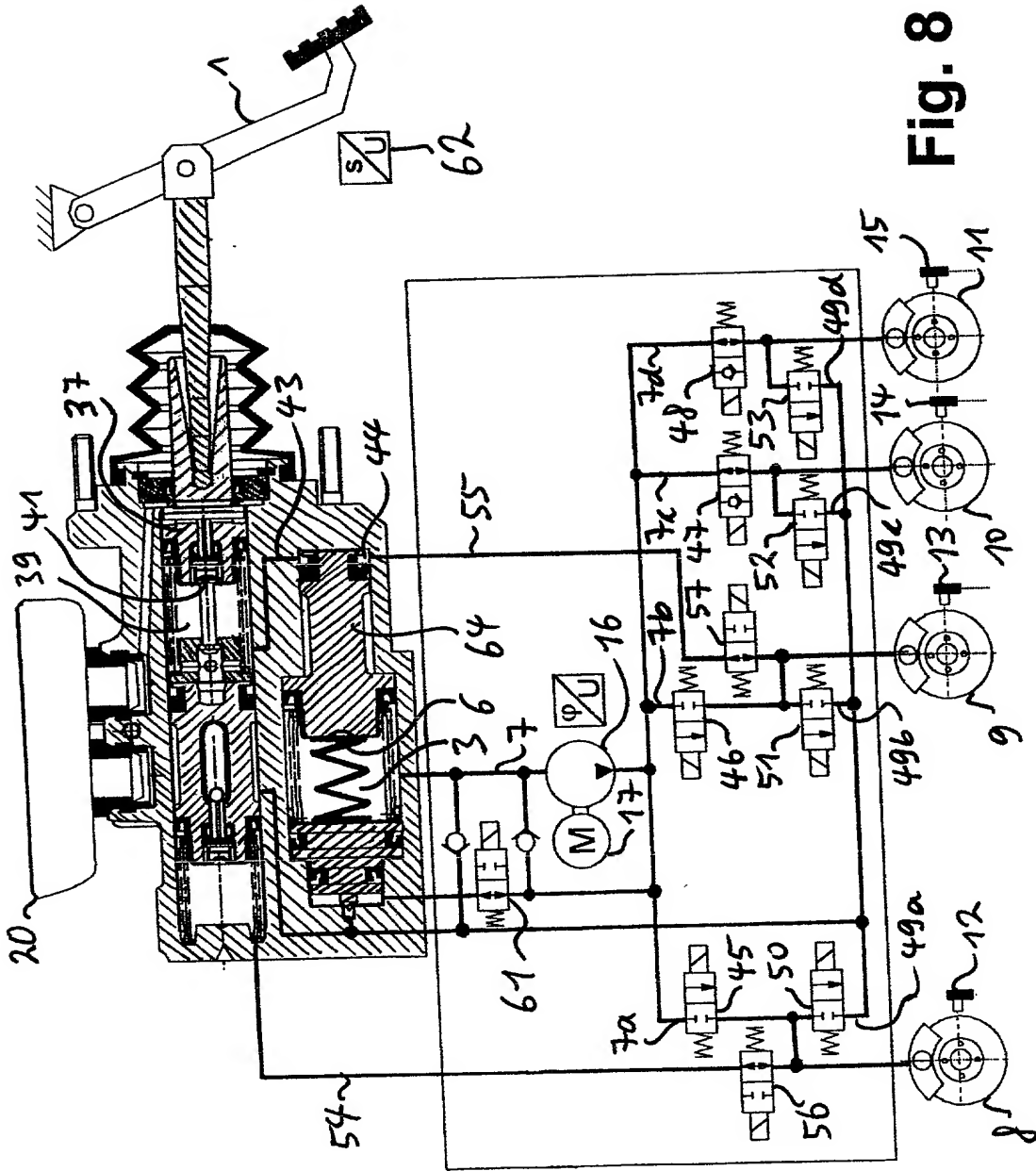


Fig. 8

AP9678

Declaration and Power of Attorney for Patent Application

Erklärung für Patentanmeldungen mit Vollmacht

German Language Declaration

Als nachstehend benannter Erfinder erkläre ich hiermit an Eides Statt:

daß mein Wohnsitz, meine Postanschrift und meine Staatsangehörigkeit den im nachstehenden nach meinem Namen aufgeführten Angaben entsprechen, daß ich nach bestem Wissen der ursprüngliche, erste und alleinige Erfinder (falls nachstehend nur ein Name angegeben ist) oder ein ursprünglicher, erster und Miterfinder (falls nachstehend mehrere Namen aufgeführt sind) des Gegenstandes bin, für den dieser Antrag gestellt wird und für den ein Patent für die Erfindung mit folgendem Titel beantragt wird:

deren Beschreibung hier beigelegt ist, es sei denn (in diesem Falle Zutreffendes bitte ankreuzen), diese Erfindung

- ☒ wurde angemeldet am unter der US-Anmeldenummer oder unter der Internationalen Anmeldenummer im Rahmen des Vertrags über die Zusammenarbeit auf dem Gebiet des Patentwesens (PCT).

Ich bestätige hiermit, daß ich den Inhalt der oben angegebenen Patentanmeldung, einschließlich der Ansprüche, die durch einen oben erwähnten Zusatzantrag und in einem „preliminary amendment“ abgeändert wurden, durchgesehen und verstanden habe.

Ich erkenne meine Pflicht zur Offenbarung jeglicher Informationen an, die eventuell zur Prüfung der Patentfähigkeit in Einklang mit Titel 37, Code of Federal Regulations, § 1.56 von Belang sind.

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

Hydraulic Brake System

the specification of which is attached hereto unless the following box is checked:

- ☒ was filed on 27/July/2000 as United States Application Number or PCT International Application Number PCT/EP00/07233

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above and as amended in a preliminary amendment.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, § 1.56.

[Page 1 of 3]

Burden Hour Statement: This form is estimated to take 0.4 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, Patent and Trademark Office, Washington, DC 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner of Patents and Trademarks, Washington, DC 20231.

German Language Declaration

Ich beanspruche hiermit ausländische Prioritätsvorteile gemäß Title 35, US-Code, § 119 (a)-(d), bzw. § 365(b) aller unten aufgeführten Auslandsanmeldungen für Patente oder Erfinderurkunden, oder § 365(a) aller PCT internationalen Anmeldungen, welche wenigstens ein Land ausser den Vereinigten Staaten von Amerika benennen, und habe nachstehend durch ankreuzen sämtliche Auslandsanmeldungen für Patente bzw. Erfinderurkunden oder PCT internationale Anmeldungen angegeben, deren Anmeldetag dem der Anmeldung, für welche Priorität beansprucht wird, vorangeht.

Prior Foreign Applications

(Frühere ausländische Anmeldungen)

19934802.2	Germany
19934808.1	Germany
19934807.3	Germany
Number	Country

Ich beanspruche hiermit Prioritätsvorteile unter Title 35, US-Code, § 119(e) aller US-Hilfsanmeldungen wie unten aufgezählt.

Application No.	filed on
Application No.	filed on

Ich beanspruche hiermit die mir unter Title 35, US-Code, § 120 zustehenden Vorteile aller unten aufgeführten US-Patentanmeldungen bzw. § 365(c) aller PCT internationalen Anmeldungen, welche die Vereinigten Staaten von Amerika benennen, und erkenne, insofern der Gegenstand eines jeden früheren Anspruchs dieser Patentanmeldung nicht in einer US-Patentanmeldung, bzw. PCT internationalen Anmeldung in in einer gemäß dem ersten Absatz von Title 35, US-Code, § 112 vorgeschriebenen Art und Weise offenbart wurde, meine Pflicht zur Offenbarung jeglicher Informationen an, die zur Prüfung der Patentfähigkeit in Einklang mit Title 37, Code of Federal Regulations, § 1.56 von Belang sind und die im Zeitraum zwischen dem Anmeldetag der früheren Patentanmeldung und dem nationalen oder im Rahmen des Vertrags über die Zusammenarbeit auf dem Gebiet des Patentwesens (PCT) gültigen internationalen Anmeldetags bekannt geworden sind.

Application No. , filed on

Application No. , filed on

Ich erkläre hiermit, daß alle in der vorliegenden Erklärung von mir gemachten Angaben nach bestem Wissen und Gewissen der Wahrheit entsprechen, und ferner daß ich diese eidesstattliche Erklärung in Kenntnis dessen ablege, daß wissentlich und vorsätzlich falsche Angaben oder dergleichen gemäß § 1001, Title 18 des US-Code strafbar sind und mit Geldstrafe und/oder Gefängnis bestraft werden können und daß derartige wissentlich und vorsätzlich falsche Angaben die Rechtswirksamkeit der vorliegenden Patentanmeldung oder eines aufgrund deren erteilten Patentes gefährden können.

I hereby claim foreign priority under Title 35, United States Code, § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

28.July/1999	<input type="checkbox"/>
28.July/1999	
28.July/1999	
Day/Month/Year Filed	<input type="checkbox"/>

Priority Not Claimed

Priorität nicht beansprucht

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below.

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

Status: patented/pending/abandoned)

Status: patented/pending/abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

German Language Declaration

VERTRETUNGSVOLLMACHT: Als benannter Erfinder beauftrage ich hiermit den (die) nachstehend aufgeführten Patentanwalt (Patentanwälte) und/oder Vertreter mit der Verfolgung der vorliegenden Patentanmeldung sowie mit der Abwicklung aller damit verbundenen Angelegenheiten vor dem US-Patent- und Markenamt:

Linda Nattler 51,272

Joseph V. Coppola 33,373

Customer No. 010291

Korrespondenzadresse:

Joseph V. Coppola, Sr.

Rader, Fishman & Grauer PLLC

Suite 140

39533 Woodward Avenue

Bloomfield Hills MI 48304

Telefon: (248) 594-0650

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

Linda Nattler 51,272

Joseph V. Coppola 33,373

Customer No. 010291

Correspondence Address:

Joseph V. Coppola, Sr.

Rader, Fishman & Grauer PLLC

Suite 140

39533 Woodward Avenue

Bloomfield Hills MI 48304

Phone No.: (248) 594-0650

**10291**

PATENT TRADEMARK OFFICE

FIRST NAMED INVENTOR**HANS-JORG FEIGEL**

Signature

Date

P.O. ADDRESS and RESIDENCE**Ahornring 7a****D-61191 Rosbach, Germany DEX****Citizen of Germany****THIRD NAMED INVENTOR**

Signature

Date

P.O. ADDRESS and RESIDENCE**Citizen of****SECOND NAMED INVENTOR**

28 Feb. 2002

Signature

Date

P.O. ADDRESS and RESIDENCE**Citizen of****FOURTH NAMED INVENTOR**

Signature

Date

P.O. ADDRESS and RESIDENCE**Citizen of**

If box is checked, subsequent inventors are listed on a separate sheet